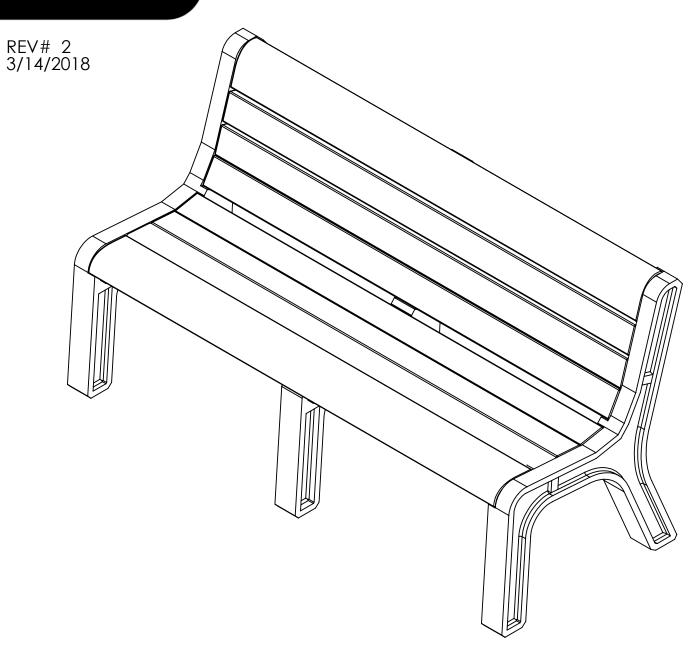
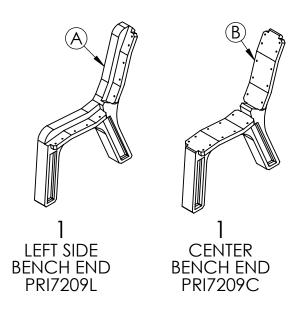
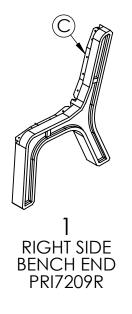
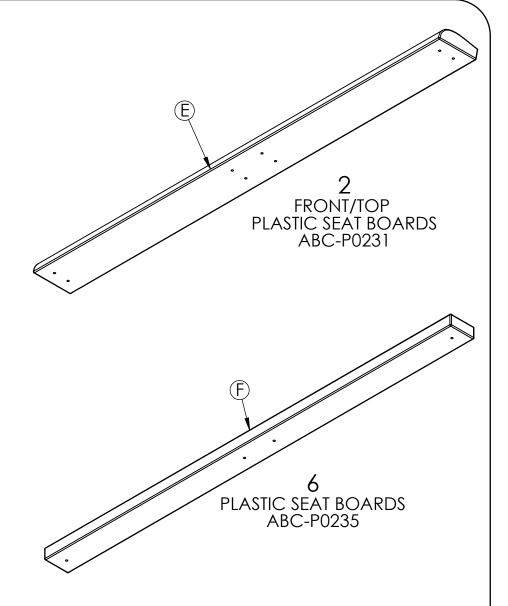
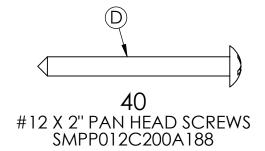
BC2050 BC2051 BC2052 BC2053 BC2054











# REQUIRED TOOLS (NOT INCLUDED)

- POWER DRILL
- #2 PHILLIPS BIT

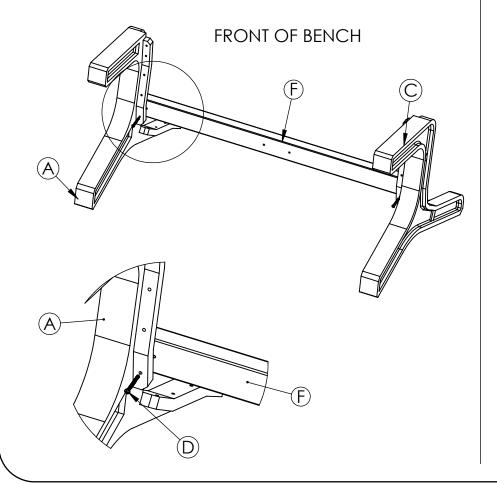
NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

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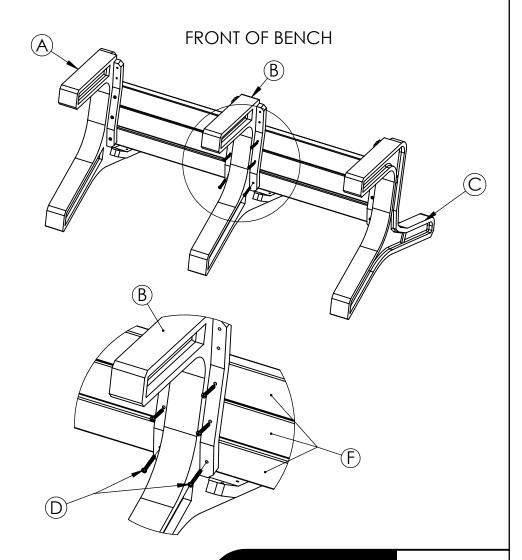
#### **STEP 1** Seat Assembly

- Lay Left Bench End (A) and Right Bench End (C) on its back with the front legs pointing up
- Lay a Plastic Seat Board (F) over the bench ends (A & C) closest to the rear leg on the seat
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A & C)
- Secure the Plastic Seat Board (F) with the #12 x 2 screws (D)
- Repeat for 2 moré Plastic Seat Boards (F) starting at the rear and working toward the front



#### **STEP 2** Seat Assembly

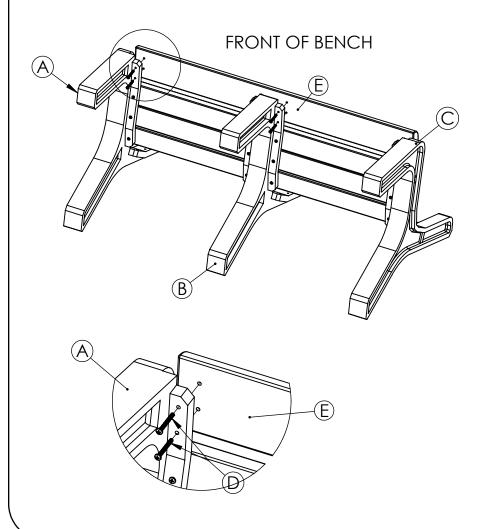
- With the bench still on its back, lay the Center Bench End (B) onto Plastic Seat Boards (F)
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Center Bench End (B)
- Secure the three Plastic Seat Boards (F) with the #12 x 2 screws (D) to the Center Bench End (B)



**ASSEMBLY** 

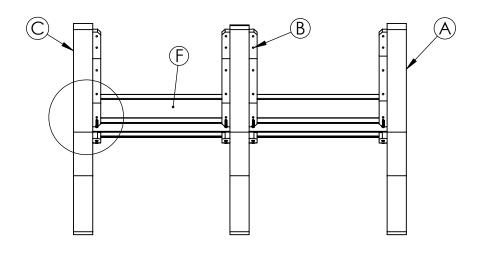
#### **STEP 3** Seat Assembly

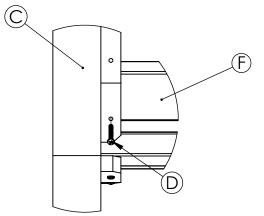
- With the bench still on its back, lay the Front/Top Plastic Seat Board (E) onto the Bench Ends (A,B,C)
- Align the marks in the Plastic Seat Board (E) with the predrilled holes in the Bench Ends (A,B,C)
- Secure the three Plastic Seat Boards (F) with the #12 x 2 screws (D) to the Bench Ends (A,B,C)



#### **STEP 4** Back Assembly

- Turn bench upright
- Lay a Plastic Seat Board (F) over the bench ends (A,B,C) closest to the seat
- Align the marks in the Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A,B,C)
- Secure the Plastic Seat Board (F) with the #12 x 2 screws (D)
- Repeat for 2 moré Plastic Seat Boards (F) starting at the seat and working toward the top

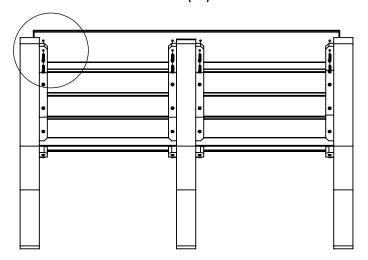




**ASSEMBLY** 

### **STEP 5** Back Assembly

- Lay a Front/Top Plastic Seat Board (E) over the bench ends (A,B,C) at the top of the bench Align the marks in the Front/Top Plastic Seat Board (F) with the predrilled holes in the Bench Ends (A,B,C) Secure the Front/Top Plastic Seat Board (F) with the #12 x 2 screws (D)



**NOTE:** THERE IS APPROXIMATELY A 0.5" GAP BETWEEN THE TOP THREE BOARDS

