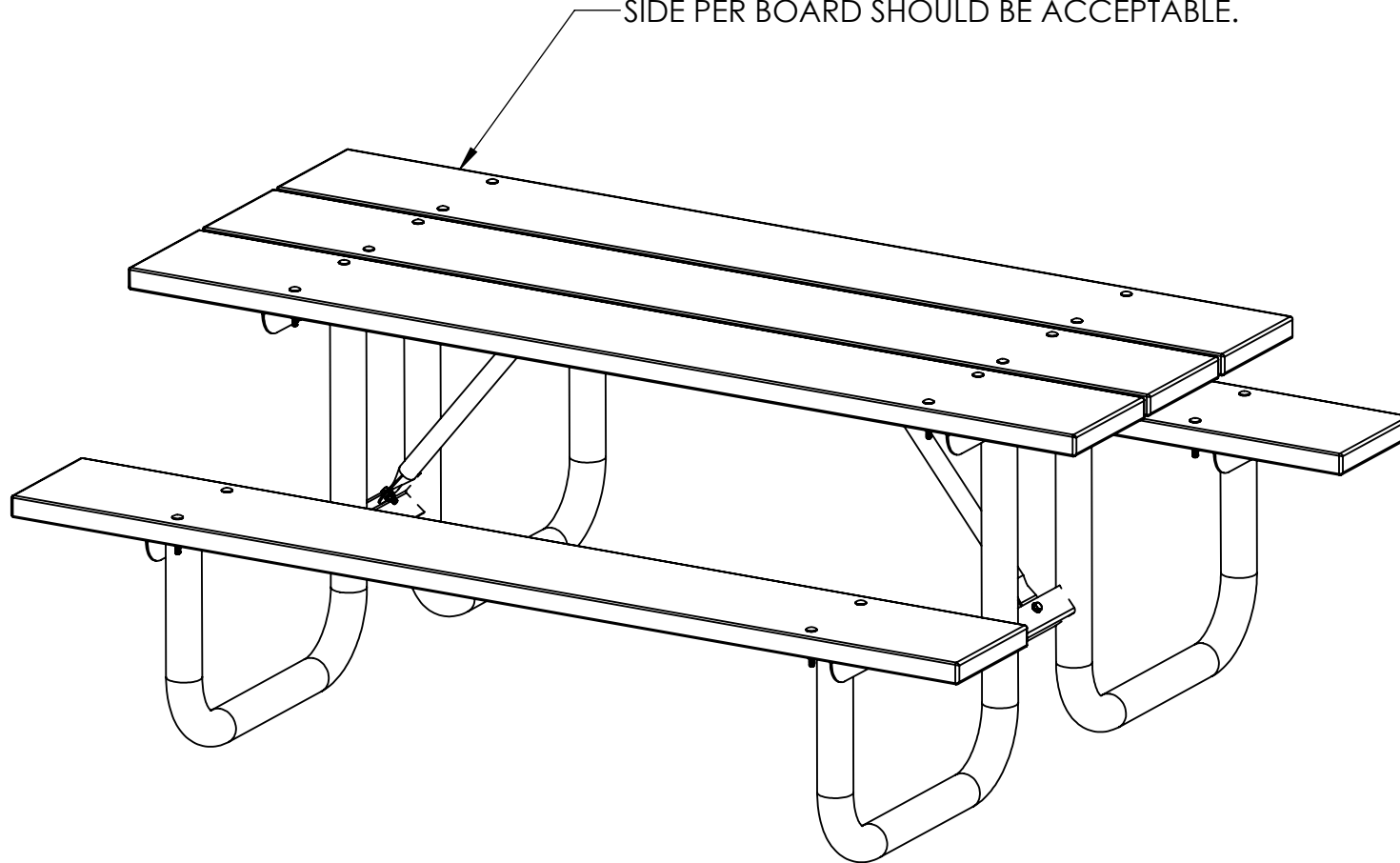


# 6 FOOT WOOD PICNIC TABLE

KTB3006  
REV. 1  
10/21/24

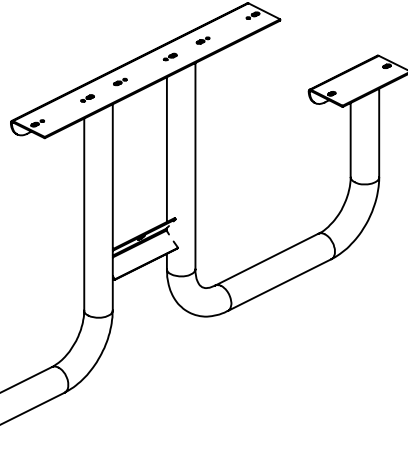
WOODEN 2x10s, BEING A NATURAL PRODUCT, WILL HAVE SOME VARIATIONS IN WIDTH BUT GENERALLY ARE 9-1/4" WIDE. MINOR CRACKS, KNOTS, AND COLOR VARIATIONS ARE NORMAL. AT LEAST ONE SIDE PER BOARD SHOULD BE ACCEPTABLE.



## 6 FOOT WOOD PICNIC TABLE

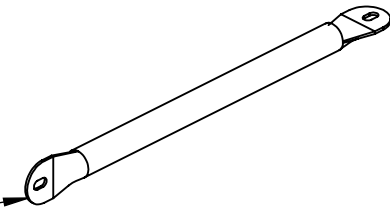
07XY3000FR1-LEG  
QTY. 2

A



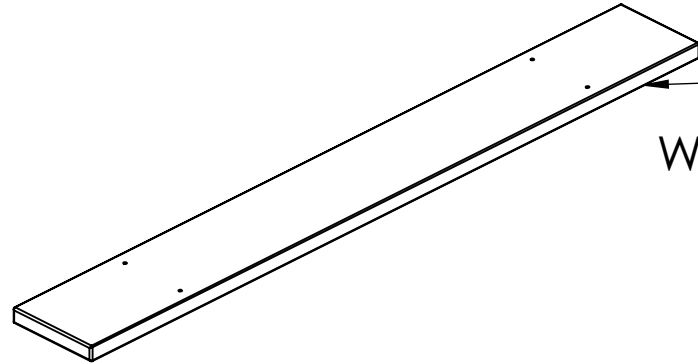
07XY3000FR-ASB  
QTY. 2

B



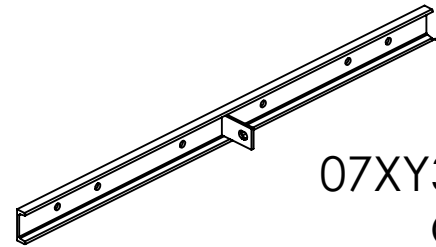
WST-KTB3006  
QTY. 5

D



07XY3000FR-CC  
QTY. 2

C

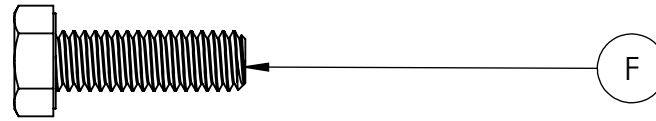


**COMPONENTS  
REQUIRED FOR  
ASSEMBLY**

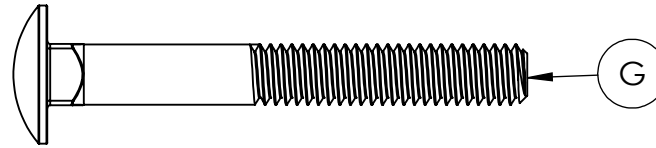
**1/7**

## 6 FOOT WOOD PICNIC TABLE

5/16" X 1" HEX HEAD  
QTY. 4



5/16" X 2-1/2"  
CARRIAGE BOLT  
QTY. 20



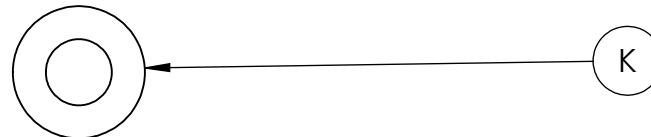
5/16" FLANGE NUT  
QTY. 24



M5\*25 LAG SCREW  
QTY. 12



5/16" FLAT WASHER  
QTY. 4



### REQUIRED TOOLS (NOT INCLUDED)

POWER DRILL  
#2 PHILLIPS OR 3mm SOCKET  
1 - 1/2" WRENCH  
1 - 1/2" DEEP SOCKET  
1 - 1/8" DRILL BIT (OPTIONAL)  
1 - RUBBER Mallet

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/7**

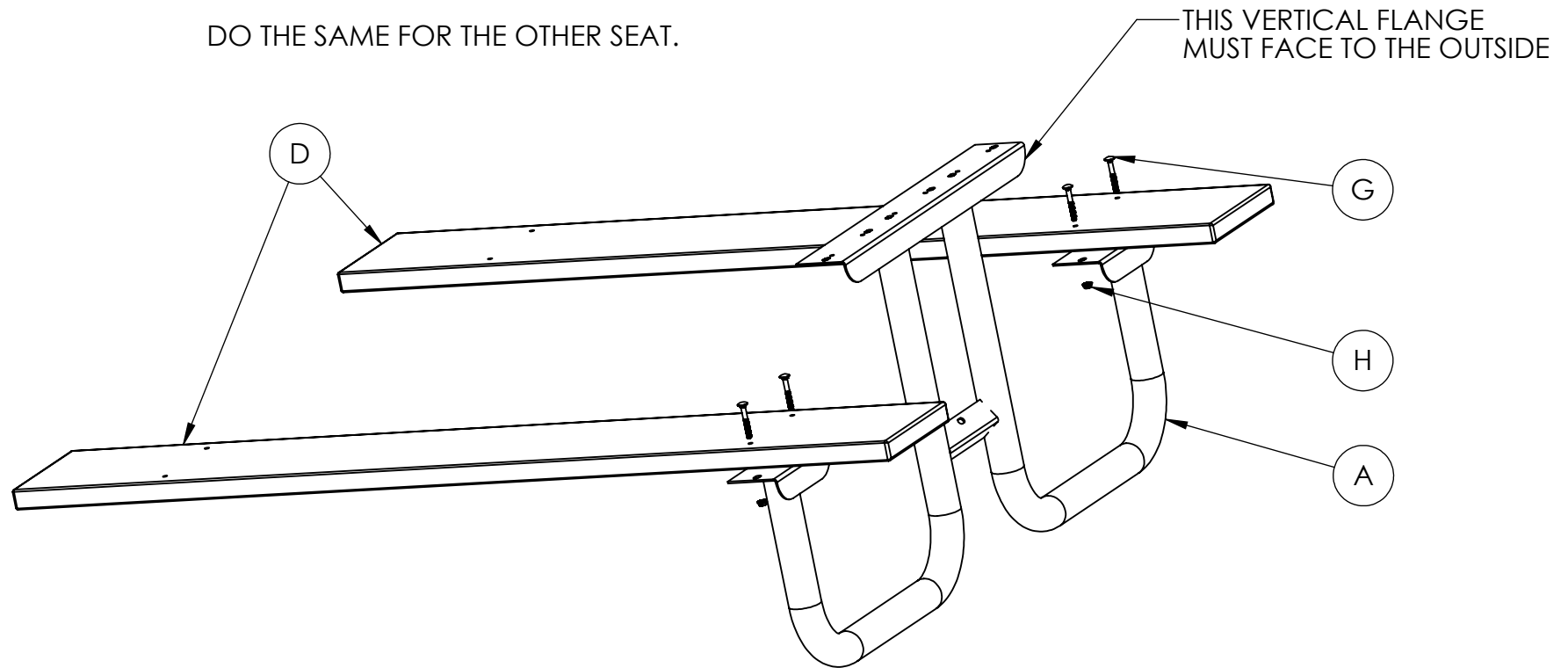
## 6 FOOT WOOD PICNIC TABLE

STEP 1: BEGIN BY LIFTING ONE END OF A SEAT SLAT AND PLACING IT ON THE LEG WELDMENT AS SHOWN. BE SURE TO ORIENT THE LEG SO THE VERTICAL SECTION OF THE FLANGES ARE FACING TO THE OUTSIDE, AS-SHOWN. CHOOSE THE BETTER SIDE OF THE BOARDS TO FACE UP.

THE OTHER END OF THE SEAT REMAINS ON THE GROUND.

HOLDING THE LEG UPRIGHT BUT AT A SLIGHT ANGLE TO MATCH THE SEAT, INSERT (2) CARRIAGE BOLTS (G) THROUGH THE HOLES IN THE WOODEN SLAT AND INTO THE SLOTS IN THE METAL LEG. TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD. THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT, FINGER TIGHT.

DO THE SAME FOR THE OTHER SEAT.

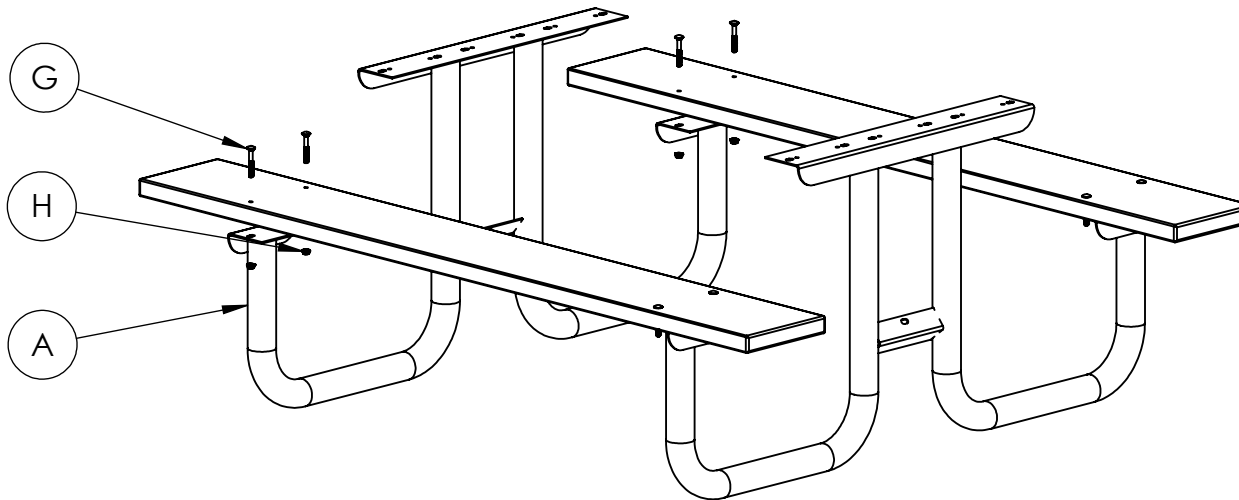


## 6 FOOT WOOD PICNIC TABLE

STEP 2: SLIDE THE OTHER LEG (A) UNDER THE SEATS, WHICH ARE SITTING AT AN ANGLE TO THE GROUND AT THIS POINT. IT IS EASIEST TO THEN STAND THE LEG UPRIGHT. AS IT MOVES INTO AN UPRIGHT POSITION, IT WILL LIFT BOTH SEATS WITH IT. AGAIN, MAKE SURE THE LEG IS ORIENTED CORRECTLY.

INSERT (4) CARRIAGE BOLTS (G), THROUGH THE WOODEN SLATS AND INTO THE SLOTS IN THE METAL LEG (A). TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD.

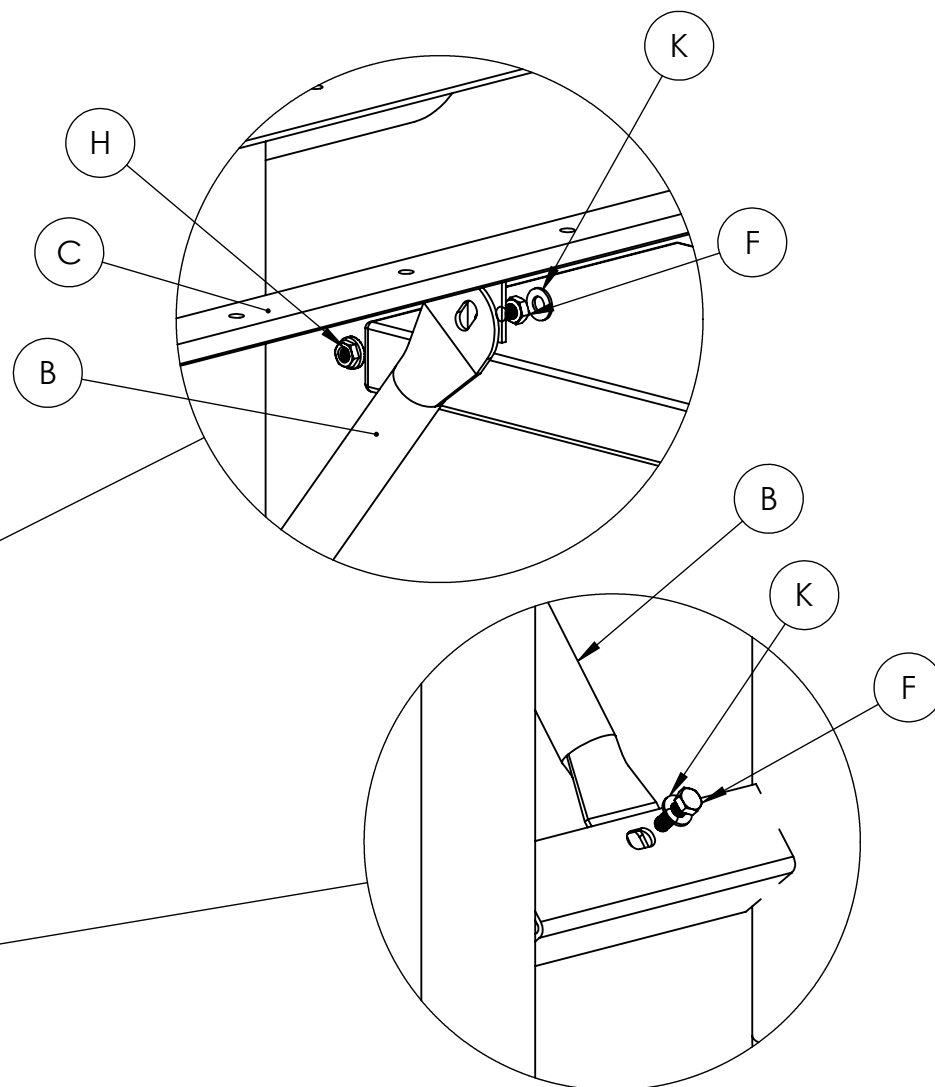
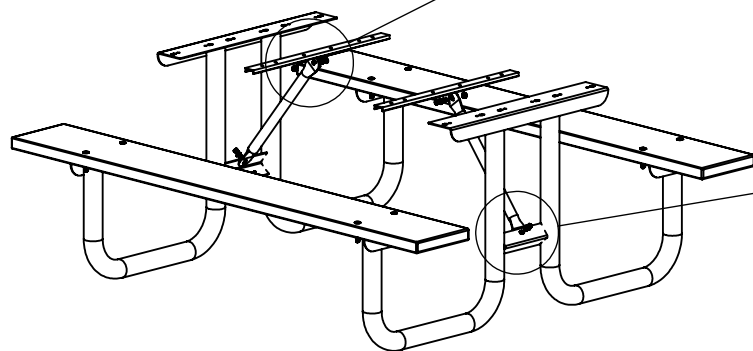
INSTALL (4) FLANGE NUTS (H), ONTO THE (4) CARRIAGE BOLTS AND TIGHTEN FINGER TIGHT.



## 6 FOOT WOOD PICNIC TABLE

STEP 3: INSTALL THE ANGLE SUPPORT BRACE (B) TO THE SHORT PIECE OF METAL BETWEEN THE LEG TUBES. THE ANGLE SUPPORT BRACE IS THE SAME ON BOTH ENDS. AT THE BOTTOM OF THE ANGLE SUPPORT BRACE, SECURE IT USING A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H). THE FLAT WASHER IS FOR UNDER THE HEAD OF THE MACHINE SCREW, AS SHOWN. TIGHTEN THEM FINGER TIGHT.

AT THE TOP END OF THE ANGLE SUPPORT BRACE (B), ATTACH THE C-CHANNEL (C). THE TAB ON THE C-CHANNEL CAN GO ON EITHER SIDE OF THE ANGLE SUPPORT BRACE. USE A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H) TO ATTACH IT. AGAIN, THE WASHER GOES UNDER THE HEAD OF THE SCREW AS SHOWN. TIGHTEN FINGER TIGHT AND INSTALL THE OTHER ANGLE SUPPORT AND C-CHANNEL ON THE OTHER LEG.

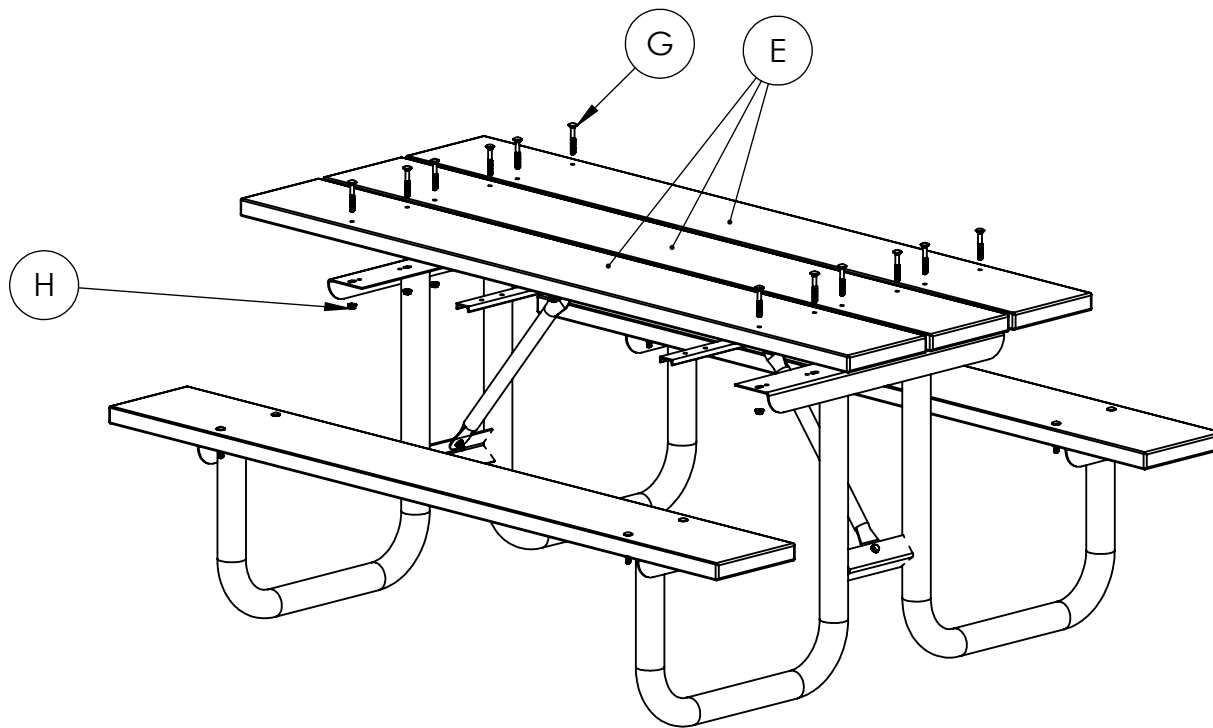


## 6 FOOT WOOD PICNIC TABLE

STEP 4: PLACE THE TOP SLATS (E) ON THE TABLE AS-SHOWN, CHOOSING THE BETTER SIDE OF THE BOARD TO FACE UP.

INSTALL (12) CARRIAGE BOLTS (G) THROUGH THE HOLES AND INTO THE SLOTS IN THE METAL LEGS. THE TOPS OF THE METAL LEGS MAY NEED TO BE FORCED SLIGHTLY INWARD OR OUTWARD FOR THE HOLES TO LINE UP. ONCE THE BOLTS ARE IN THE SLOTS IN THE METAL FLANGES, TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD.

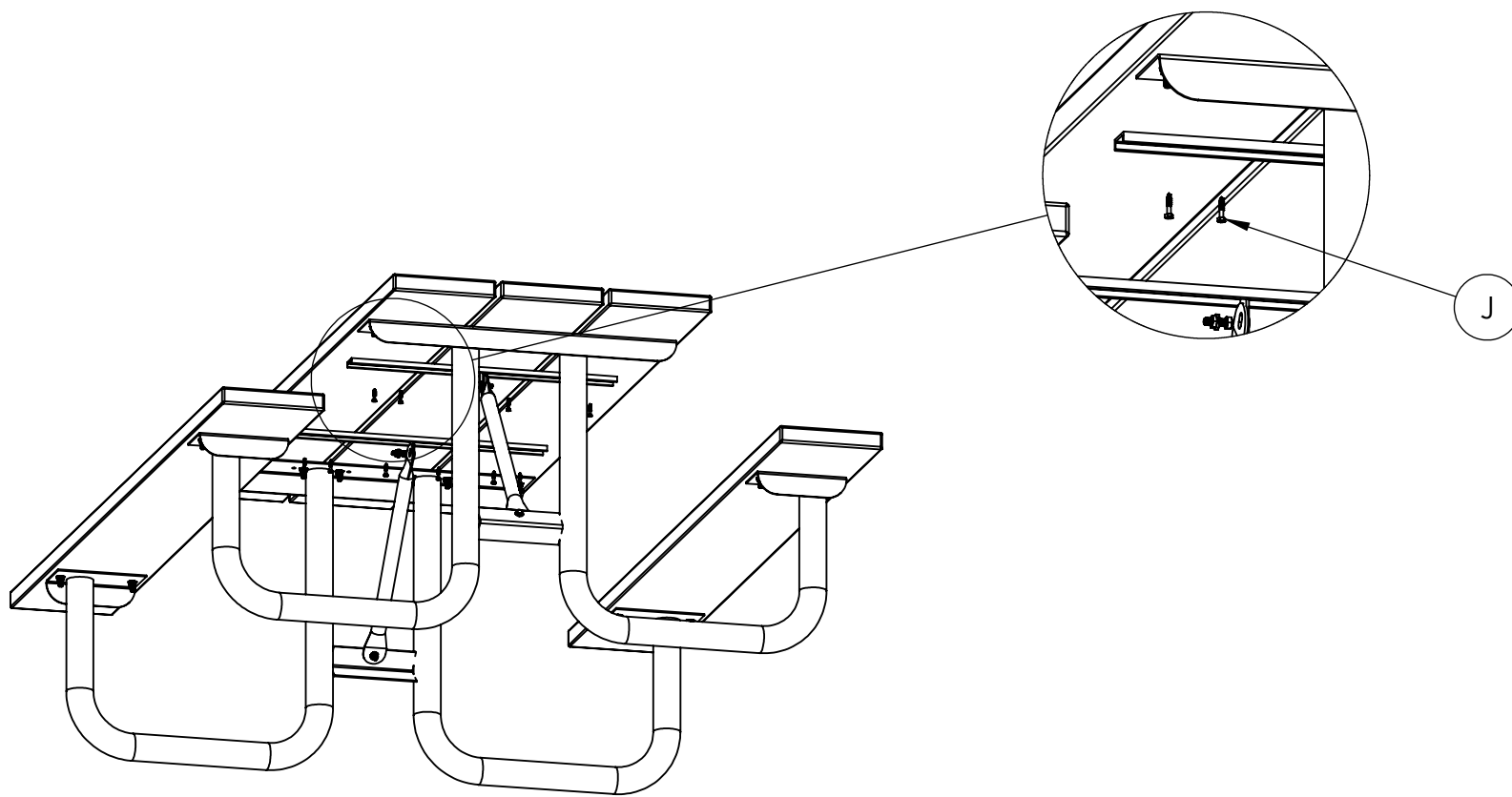
THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT AND TIGHTEN FINGER TIGHT.



## 6 FOOT WOOD PICNIC TABLE

STEP 5: FROM UNDERNEATH THE TABLE, INSTALL (12) M5\*25 LAG SCREWS (J) THROUGH THE C-CHANNELS (C) AND INTO THE WOOD SLATS. PREDRILLING AN 1/8" HOLE ABOUT 1/2" DEEP WILL MAKE THIS STEP EASIER BUT IS NOT NECESSARY.

GO BACK AND FULLY TIGHTEN ALL NUTS (H) AND SNUG DOWN ALL SCREWS (J) WITHOUT OVER TIGHTENING THEM BEFORE USING YOUR PICNIC TABLE.

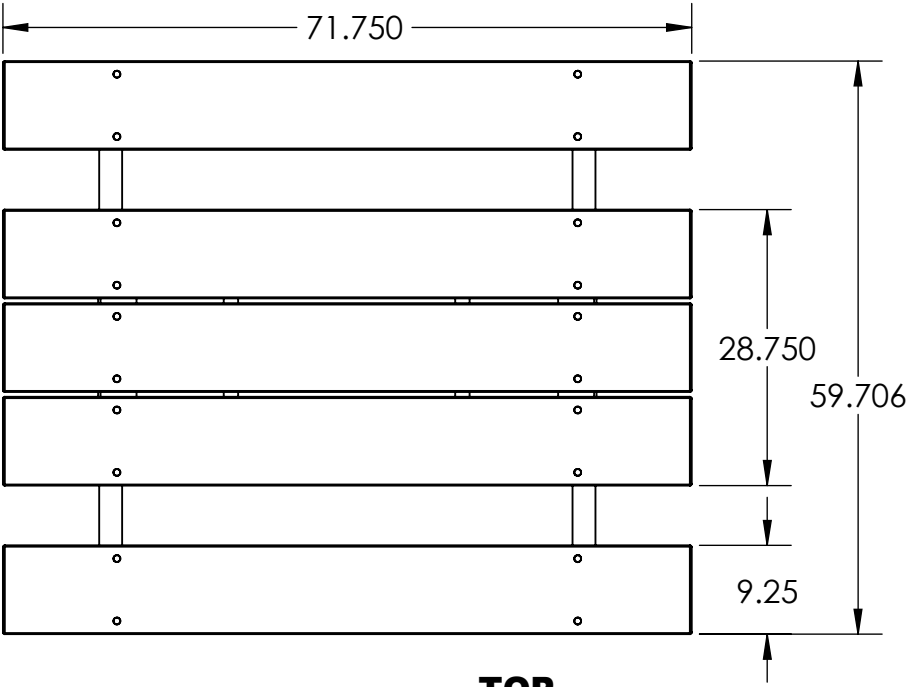




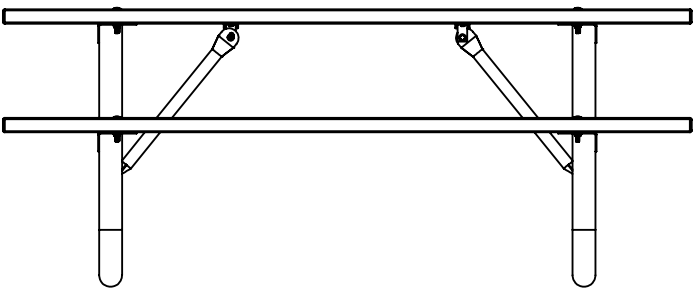
# 6 FOOT WOOD PICNIC TABLE

KTB3006

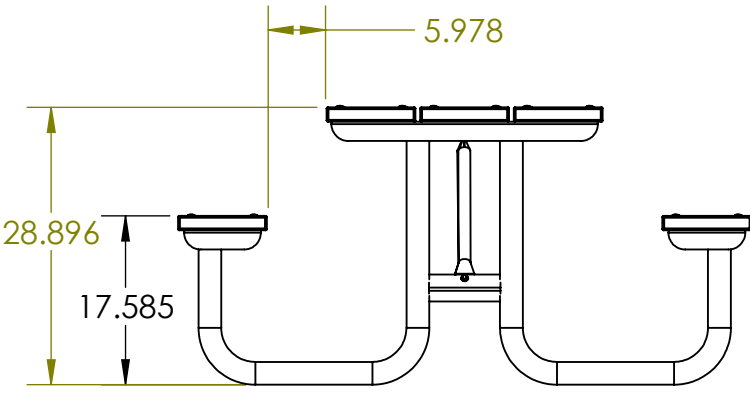
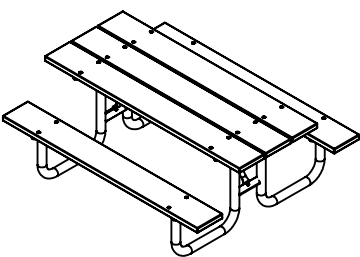
ALL DIMENSIONS ARE SHOWN IN INCHES



TOP



SIDE



END