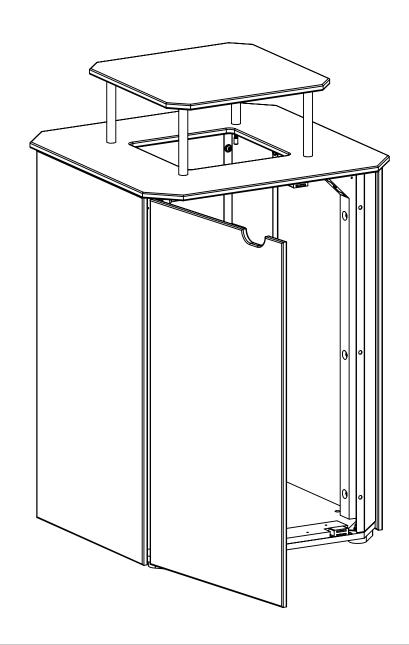
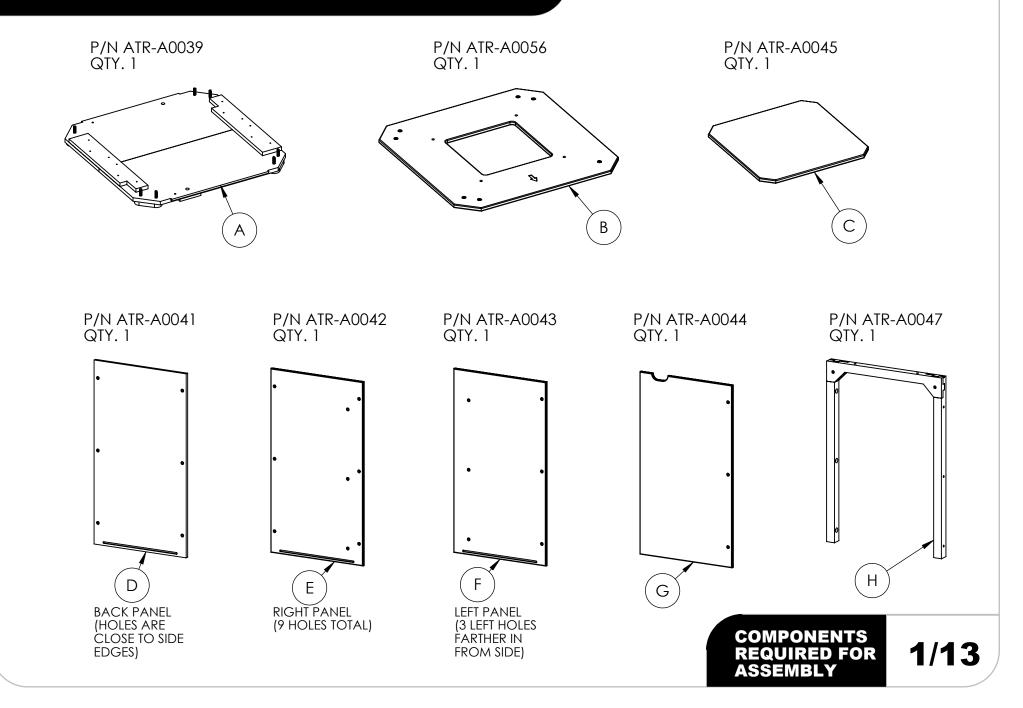
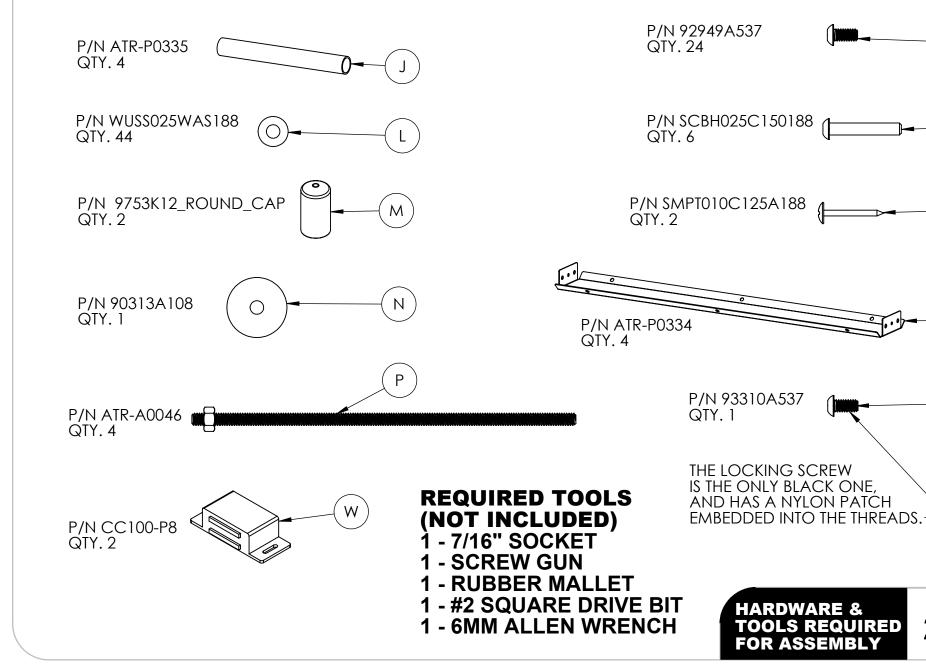
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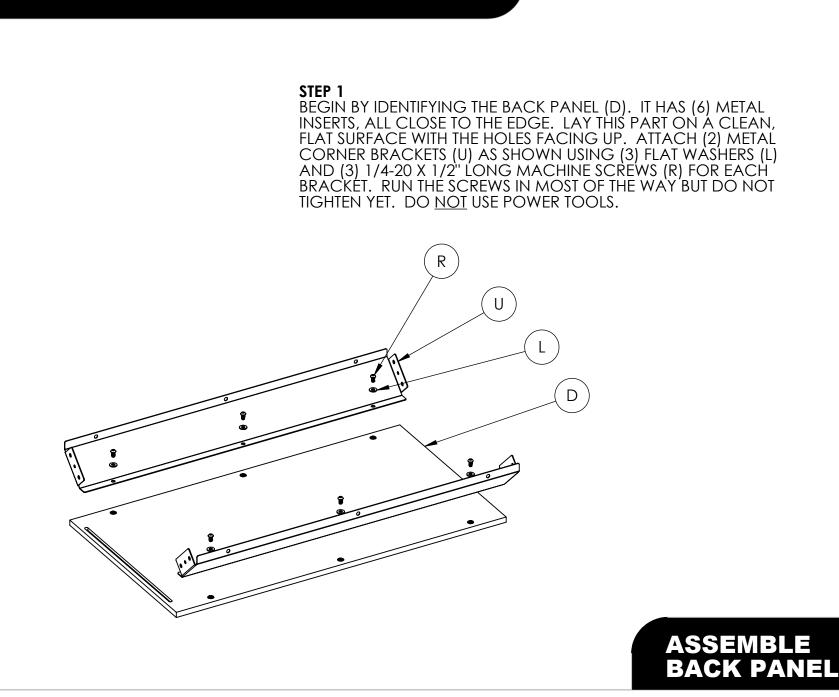
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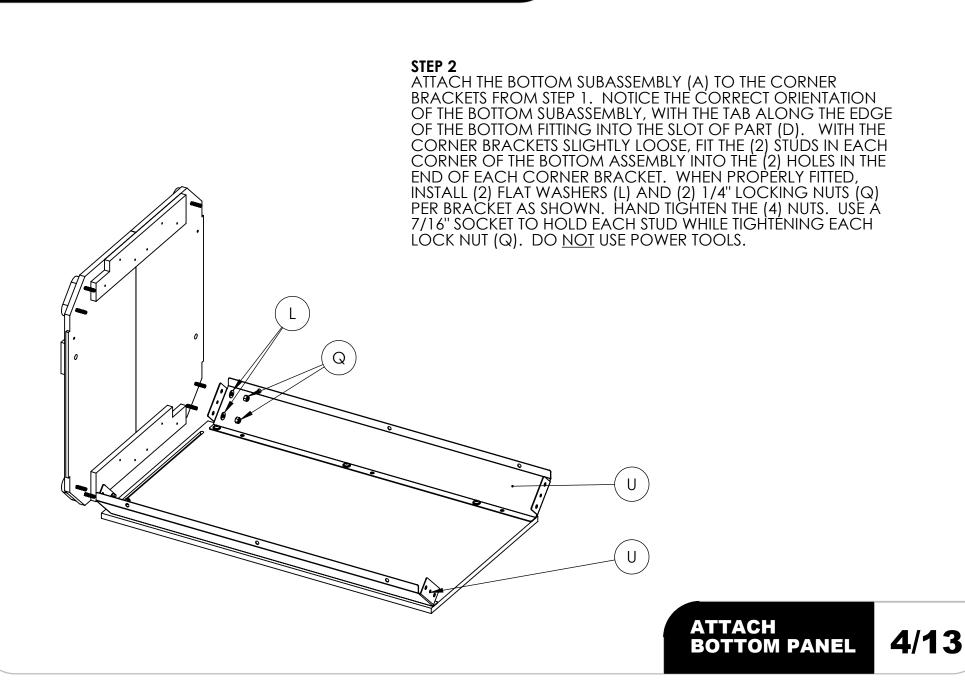
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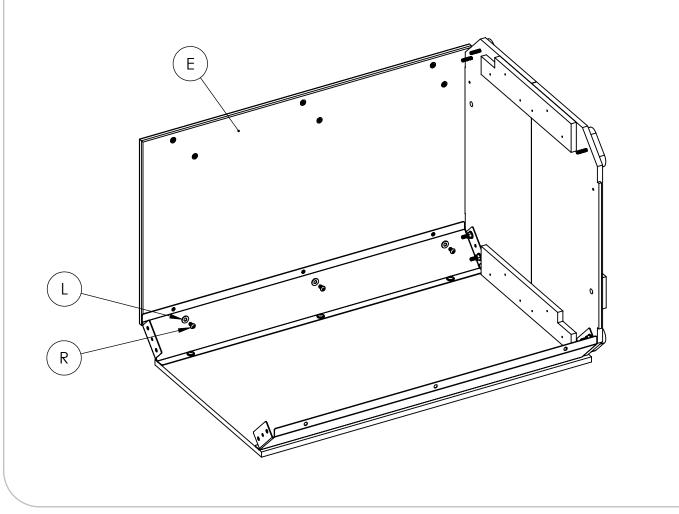


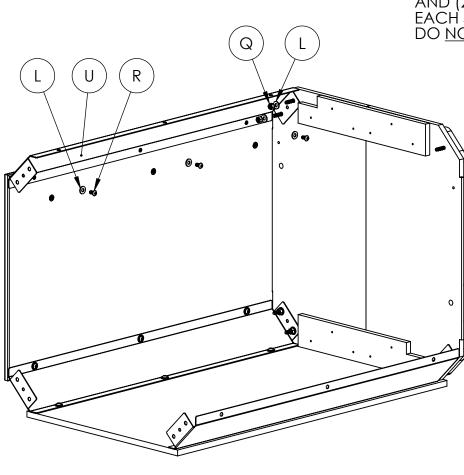
STEP 3

INSTALL THE RIGHT SIDE PANEL (E). IT IS THE ONLY PANEL WITH 2 ROWS OF HOLES ALONG ONE SIDE. USE (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1/2" MACHINE SCREWS AS SHOWN. HAND TIGHTEN. DO NOT USE POWER TOOLS.

ATTACH

RIGHT PANEL

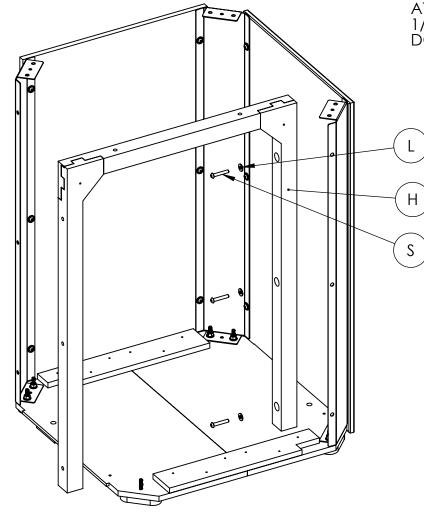




STEP 4

SLIDE CORNER BRACKET (U) ONTO THE (2) STUDS IN THE BOTTOM SUBASSEMBLY. FASTEN TO THE RIGHT SIDE PANEL USING (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1/2" MACHINE SCREWS (R) AS SHOWN. FASTEN THE CORNER BRACKET TO THE BOTTOM SUBASSEMBLY STUDS USING (2) FLAT WASHERS (N) AND (2) LOCKING NUTS (Q). USE A 7/16" SOCKET ON EACH STUD WHILE TIGHTENIING EACH LOCK NUT (Q). DO NOT USE POWER TOOLS.

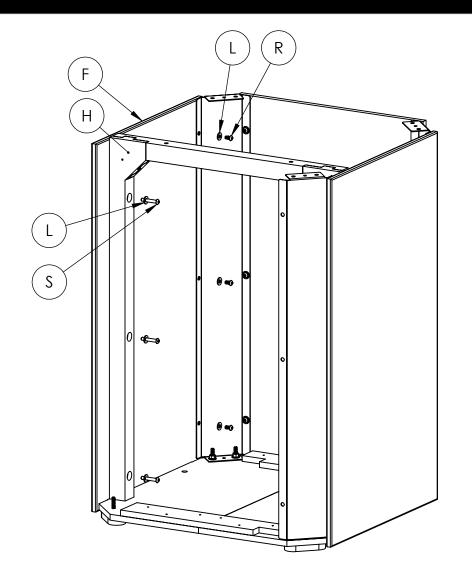
> ATTACH RIGHT FRONT CORNER



STEP 5

INSTALL THE ARCH SUBASSEMBLY (H). THERE IS NO FRONT OR BACK SO IT CAN GO IN EITHER WAY. ATTACH IT USING (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1-1/2" MACHINE SCREWS (S). HAND TIGHTEN. DO <u>NOT</u> USE POWER TOOLS.

> ATTACH Arch



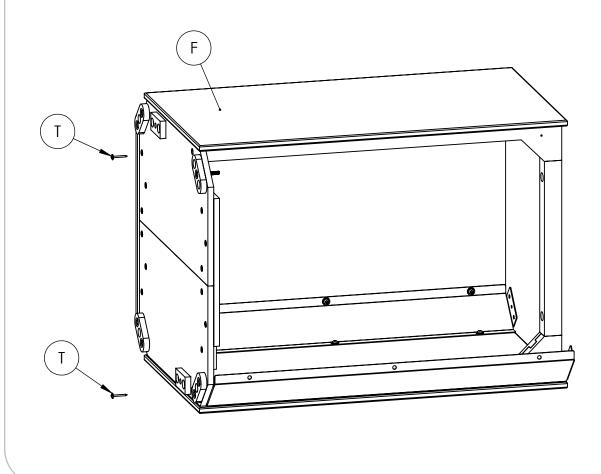
STEP 6

ATTACH THE LEFT PANEL (F) BY FITTING THE BOTTOM GROOVE ONTO THE TAB OF THE BOTTOM SUBASSEMBLY. THE BACK OF THE PANEL GETS ATTACHED TO THE CORNER PIECE USING (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1/2" MACHINE SCREWS (R). THE FRONT OF THE PANEL GETS ATTACHED TO THE ARCH (H) USING (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1-1/2" MACHINE SCREWS (S) AS SHOWN. HAND TIGHTEN ALL SIX. DO NOT USE POWER TOOLS.

> ATTACH LEFT PANEL

STEP 7

LAY UNIT ON IT'S RIGHT SIDE ON A CLEAN, FLAT SURFACE. ATTACH THE BOTTOM SUBASSEMBLY (A) TO THE ARCH (H) THROUGH THE TWO HOLES PROVIDED. USE (2) #10 X 1-1/4" PANHEAD SCREWS (T). MAKE SURE THE LEFT PANEL (F) IS SEATED TIGHTLY AGAINST THE BOTTOM BEFORE INSERTING THE SCREWS.



ATTACH BOTTOM To Arch

Π

Μ

Q



В

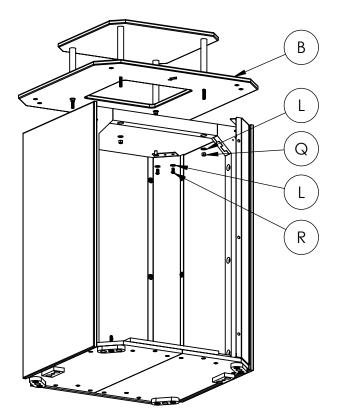
Ρ

С

LAY THE RAIN BONNET (C) UPSIDE DOWN ON A CLEAN, FLAT SURFACE. INSTALL (4) THREADED ROD SUBASSEMBLIES (P) INTO THE METAL INSERTS IN THE CORNERS. TIGHTEN FINGER TIGHT. NEXT, SLIP (4) STANDOFFS (J) OVER THE THREADED RODS. THEN PLACE THE TOP WITH OPENING, UPSIDE DOWN ONTO THE THREADED RODS. GUIDE THE THREADED RODS THROUGH THE (4) HOLES OF THE TOP PANEL. SECURE THE REAR THREADED RODS WITH (2) FLAT WASHERS (L) AND (2) LOCKING NUTS (Q). INSERT THE PLASTIC CAPS (M) ONTO THE ENDS OF THE RODS. THE TWO REAR RODS CAN BE IDENTIFIED BY REFERENCING THE ENGRAVED ARROW. THE ARROW POINTS TO THE FRONT OF THE UNIT (DOOR SIDE).

-ARROW FACES THE FRONT

ASSEMBLE TOP STRUCTURE 10/13

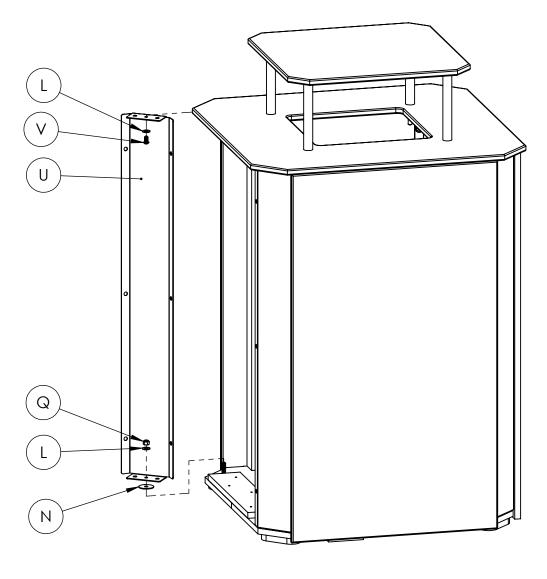


STEP 9

BEGIN BY ALIGNING AND SLIDING THE FRONT FACING RODS INTO THE HOLES OF THE ARCH SUPPORT. LOOSELY FASTEN THEM WITH (2) FLAT WASHERS (L) AND (2) LOCKING NUTS (Q). NEXT, ALIGN THE HOLES IN THE METAL CORNER BRACKETS (U) WITH THE HOLES IN THE UNDERSIDE OF THE TOP (B). SECURE THE THREE CORNER BRACKETS USING (2) FLAT WASHERS (L) AND (2) 1/4-20 X 1/2" MACHINE SCREWS (R) FOR A TOTAL OF 6 LOCATIONS.

TIP: TO ALIGN CORNER BRACKET HOLES WITH THE THREADED HOLES OF THE TOP, A SMALL PHILLIPS SCREWDRIVER CAN BE INSERTED INTO ONE HOLE. GENTLY PRY USING THE SCREWDRIVER TO ALIGN THE SECOND HOLE AND START THE FIRST MACHINE SCREW.

> ATTACH TOP TO UNIT

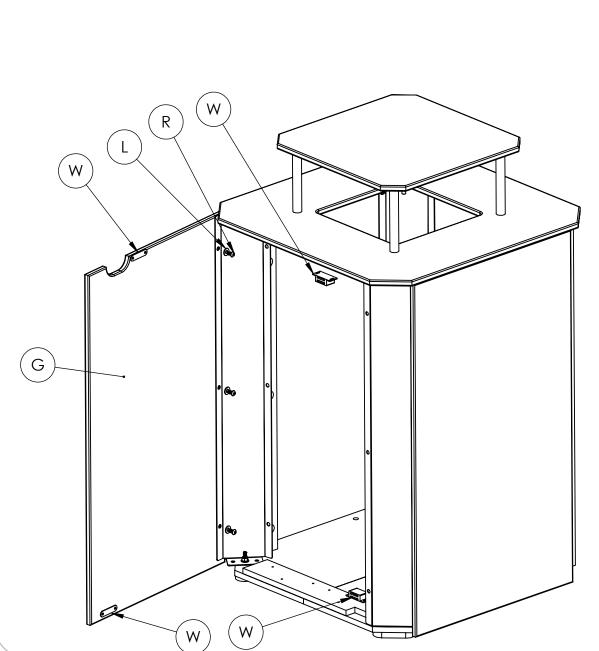


STEP 10

BEGIN BY SLIDING LARGE FLAT WASHER (N) OVER THE LAST REMAINING STUD LOCATED AT THE BOTTOM OF THE RECEPTACLE. ATTACH THE 4TH CORNER BRACKET BY SLIDING THE CENTER HOLE OVER THE LAST REMAINING STUD AND SECURING WITH FLAT WASHER (L) AND LOCKING NUT (Q). LOCKING NUT SHOULD BE TIGHTENED JUST OVER HAND TIGHT. GUIDE THE TOP OF THE CORNER BRACKET INTO PLACE SO THE CENTER HOLE LINES UP WITH THE HOLE IN THE UNDERSIDE OF THE TOP. SECURE WITH FLAT WASHER (L) AND SPECIAL 1/4-20 X 1/2" MACHINE SCREW WITH NYLON LOCKING PATCH (V).

ATTACH

CORNER HINGE



STEP 11

ATTACH DOOR PANEL (G) TO HINGE USING (3) FLAT WASHERS (L) AND (3) 1/4-20 X 1/2" MACHINE SCREWS (R). HAND TIGHTEN. NEXT, INSTALL THE MAGNETIC LATCHES USING THE SCREWS PROVIDED WITH THE LATCHES. BECAUSE OF VARIANCES IN THE SIZES OF THE LATCHES, HOLES WERE NOT PRE-DRILLED FOR THE SCREWS. INSTALL IN LOCATIONS SHOWN BY PRE-DRILLING 1/8" HOLES FOR THE SCREWS. DRILL HOLES 1/4" DEEP ONLY.

GO BACK AND MAKE SURE ALL FASTENERS ARE TIGHT. NO NOT USE POWER TOOLS. IF NECESSARY, LOOSEN THE SCREWS ATTACHING THE MAGNETIC LATCHES AND ADJUST FOR A BETTER FIT. THEN RETIGHTEN.

CONGRATULATIONS! YOU HAVE ASSEMBLED YOUR PINNACLE SINGLE WASTE ENCLOSURE.

ATTACH

DOOR

PINNACLE SINGLE RECEPTACLE SPECS

ALL DIMENSIONS ARE SHOWN IN INCHES

