BENCH INSTRUCTIONS KBC1645 REV# 3 9-15-2021

BENCH INSTRUCTIONS **KBC1645** Plastic board P/N ABC-PTB1010 Bench ends Seat support brace P/N ABC-PPL1015 P/N SSI1645-AL #12 X 2" Flat head screw P/N DSSF012C200188 Round head lag screw P/N 03698

REQUIRED TOOLS (NOT INCLUDED)

1 - #3 SQUARE BIT

1 - POWER DRILL

1 - 1/8" DRILL BIT

1 - T30 TORX BIT IS INCLUDED

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE UNIT IS ASSEMBLED

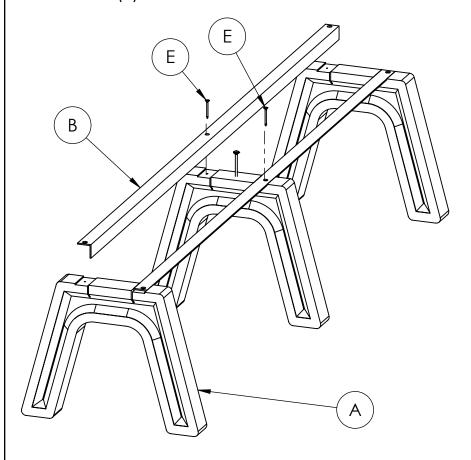
HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

2/4

BENCH INSTRUCTIONS KBC1645

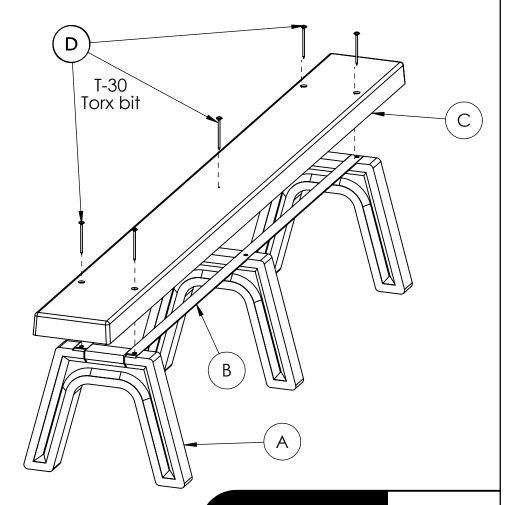
STEP 1

- Stand the plastic bench ends (A) upright
- Place the support braces (B) into the plastic bench ends (A) as shown
- Make sure to align the holes of the support braces with the guide marks in the plastic bench end
- In the center bench end (A), secure the support braces (B) with (2) #12 x 2-1/2" flat head screws (E)



Step 2

- Place a plastic board (C) over the plastic end supports (A)
- Align the holes of the plastic board (C) with the holes in the support braces (B) and outer bench ends (A)
- Secure the outer bench ends (A) with (4) round head lag screws (D)
- Secure the center bench end (A) with (1) round head lag screw (D) through the top of plastic board (C) Use supplied T-30 Torx bit



SEAT ASSEMBLY

BENCH SPECIFICATIONS KBC1645 REV# 4 5-23-2024 2.50 96.19 9.44 17.88 11.53 10.84 32.75 33.56 12.55 19.66

CONSTRUCTION MATERIALS:

Plastic
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES