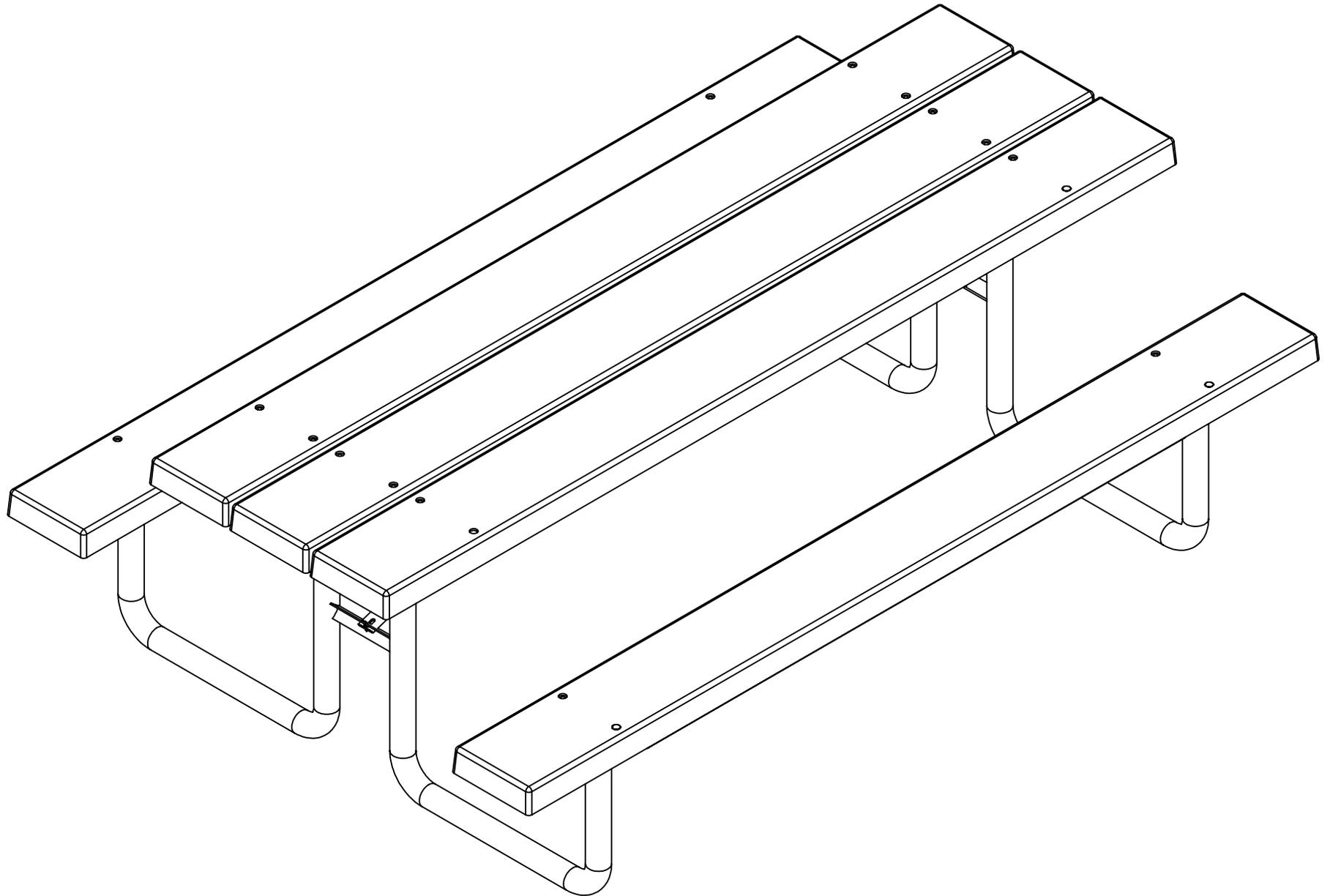
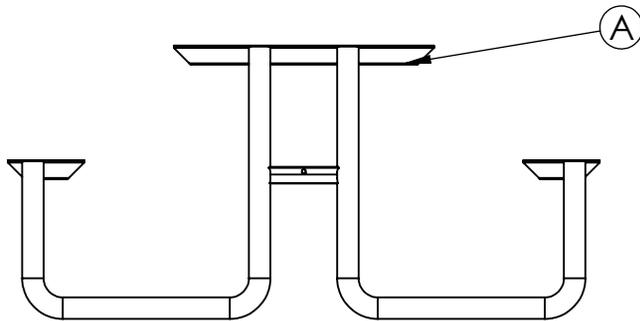


KBM1200 INSTRUCTIONS

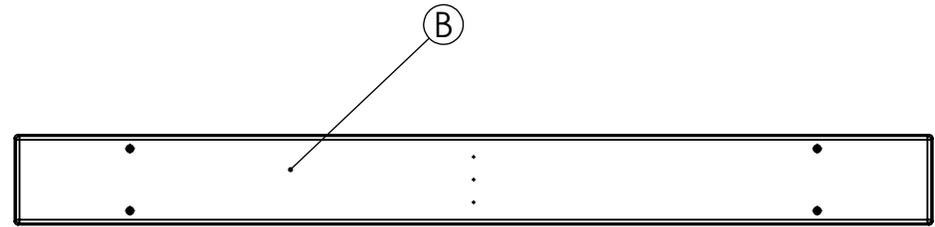
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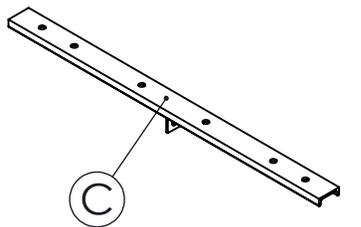
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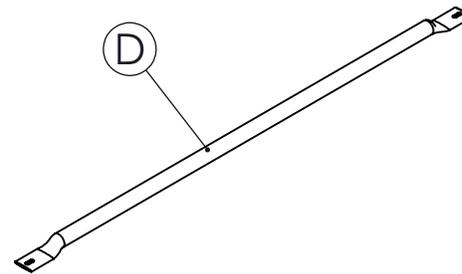
2
STEEL FRAME
10206-10218



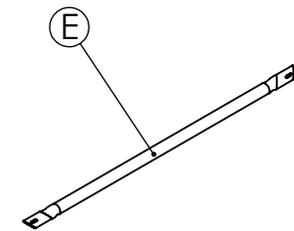
5
PLASTIC BOARDS



1
23" CENTER CHANNEL
10089A



6
TUBE SEAT AND
TOP SUPPORTS
10200-10097



2
ANGLE SUPPORT BRACE
10201-10203

REQUIRED TOOLS (NOT INCLUDED)

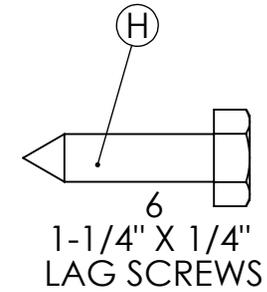
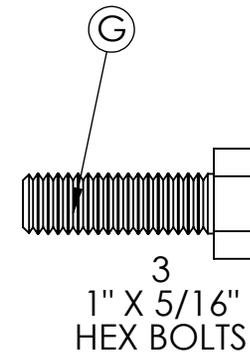
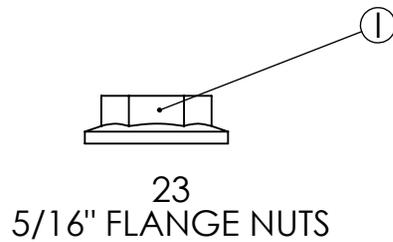
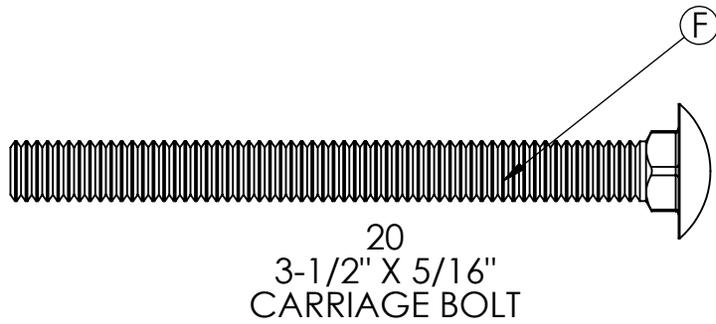
1 - 1/2" WRENCH
1 - 1/2" SOCKET
1 - 7/16" SOCKET
1- 1/8" DRILL BIT
POWER DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

2/6

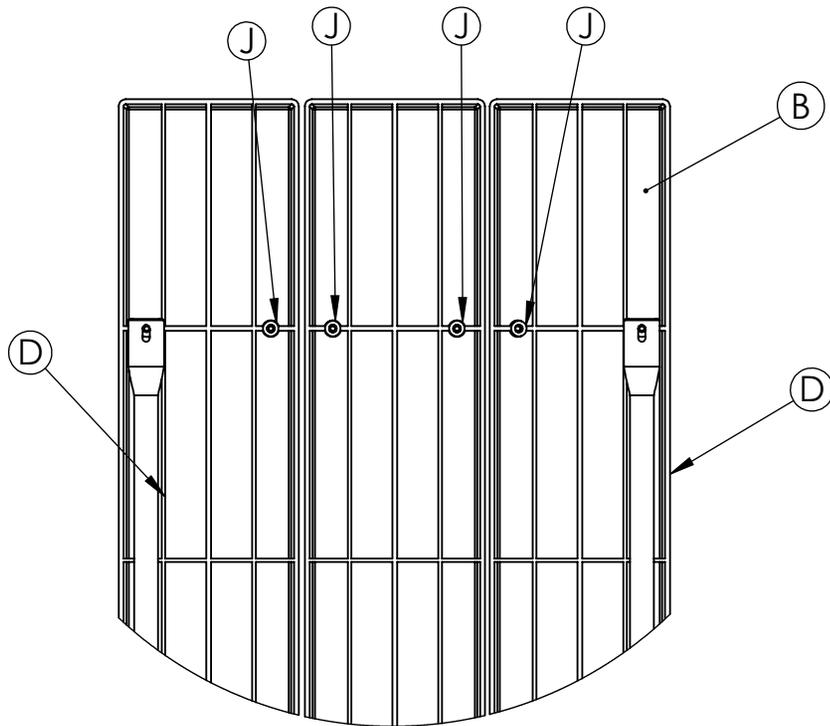
KBM1200 INSTRUCTIONS



KBM1200 INSTRUCTIONS

STEP #1 Tabletop Assembly

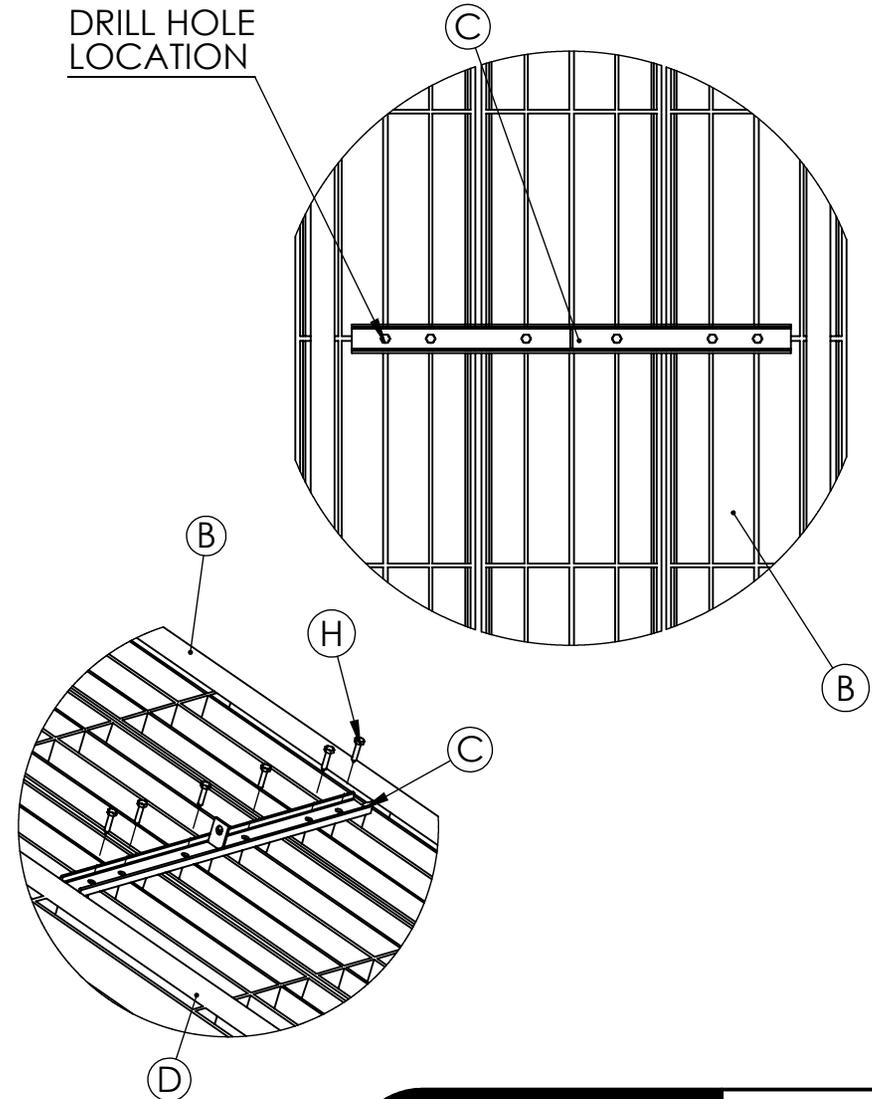
- Lay three boards (B) top side down on a flat clean surface
- Insert twelve 3-1/2" x 5/16" carriage bolts (F) into the holes from the top side so threads are showing
- Insert thick washers (K) on the 4 center bolts on each end
- Add seat tubes (D) onto the outermost bolts with tubes laying flat against boards.



STEP #2 Tabletop Assembly

- Lay the 23" center channel (C) in the center of the tabletop assembly
- Drill six additional 1/8" pilot holes 1/2" deep in the center of the cross section of the boards at the hole locations on the 23" channel
- With the six 1-1/4" x 1/4" lag screws (H), secure the 23" channel to the boards

DRILL HOLE
LOCATION



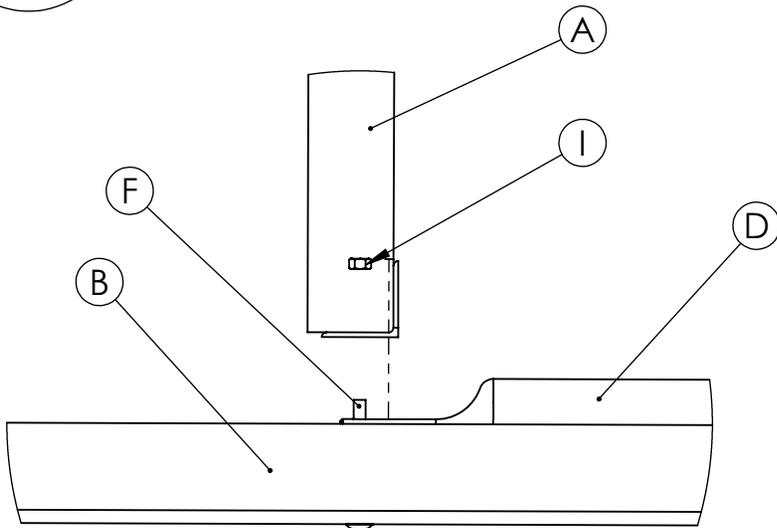
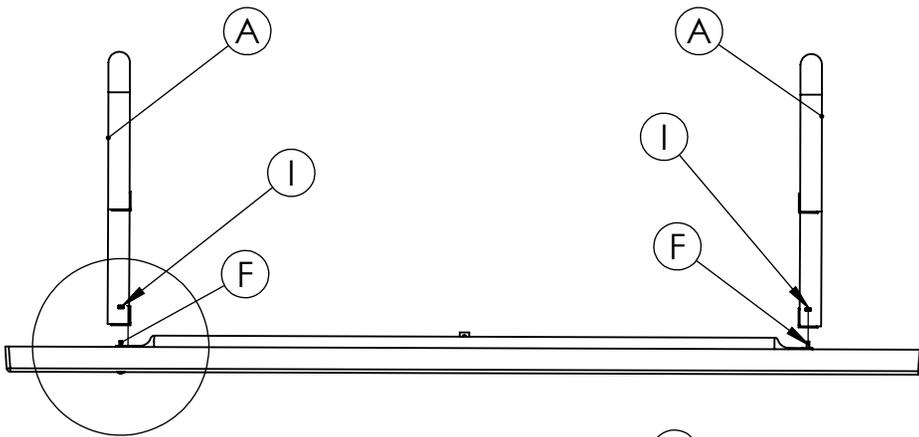
ASSEMBLE
TABLETOP

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KBM1200 INSTRUCTIONS

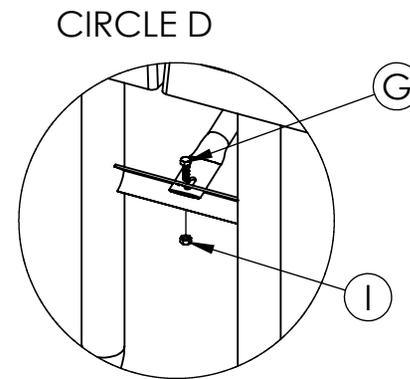
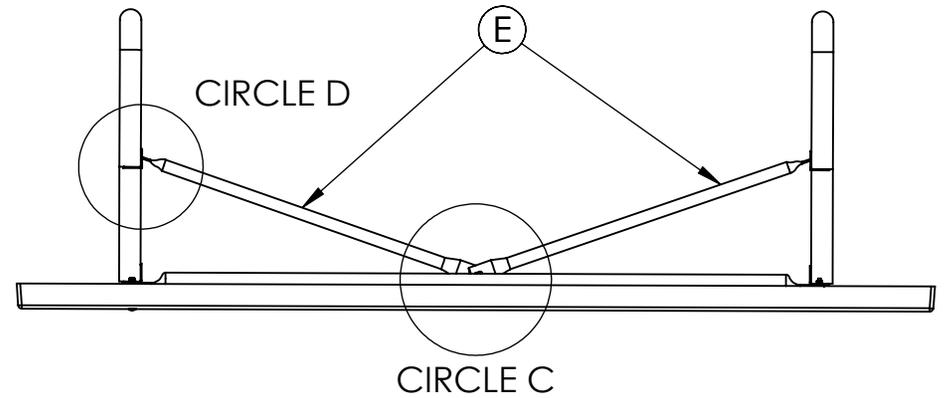
STEP #3 Installing Steel Frames

- Flip the steel frames (A) upside down and onto the tabletop assembly of boards/thick washers/ and top tube supports
- Hand tighten the steel frames onto the boards with 3-1/2" x 5/16" carriage bolts (F) and 5/16" flange nuts (I)

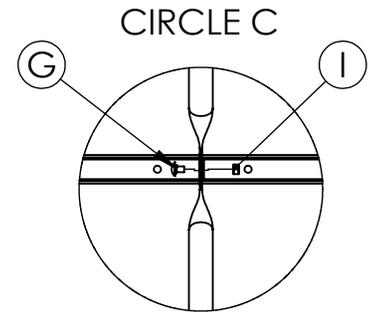


STEP #4 Installing Angle Support Brace

- Place a 5/16" x 1" hex bolt (G) through the two braces and 23" center channel then hand tighten with a flange nut (I). See CIRCLE C
- Attach the angle support braces to the steel frames with 5/16" x 1" hex bolts (G). See CIRCLE D



Angle support brace connection to steel frame

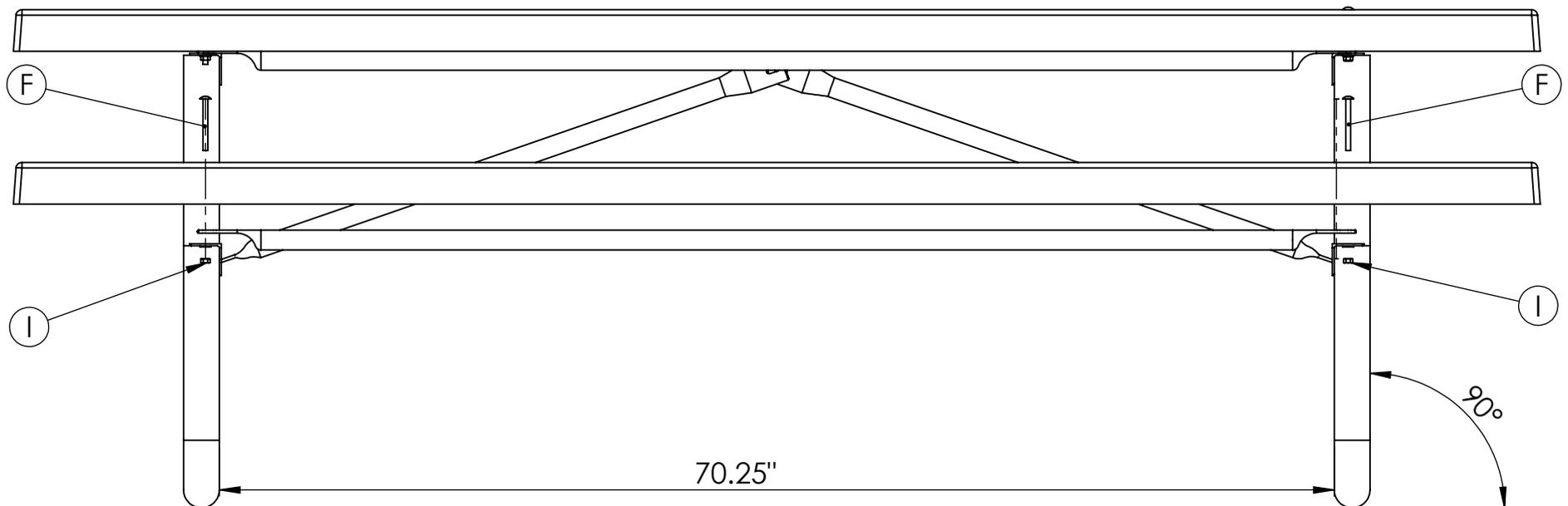


Angle support brace connection to center channel

KBM1200 INSTRUCTIONS

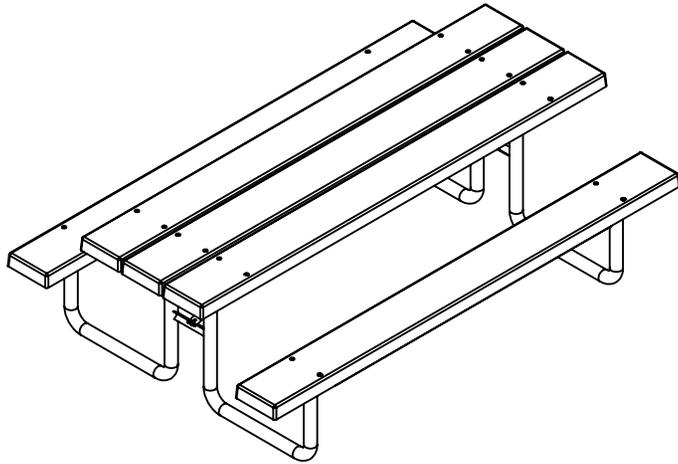
STEP #5 Installing Seats

- With two people, carefully flip the table over
- Place two seat supports over the two steel flanges located over the seats
- Place a board over the seat tube supports. Align the holes of the board with the steel flange
- Place a 5/16" x 3-1/2" carriage bolt (F) through the holes on the board, through the seat support, then through the steel flanges and secure with 5/16" flange nut (J).
- Repeat this step on the opposite seat area.
- Assure table legs are square and plastic boards are aligned with each other and tighten all bolts and nuts.

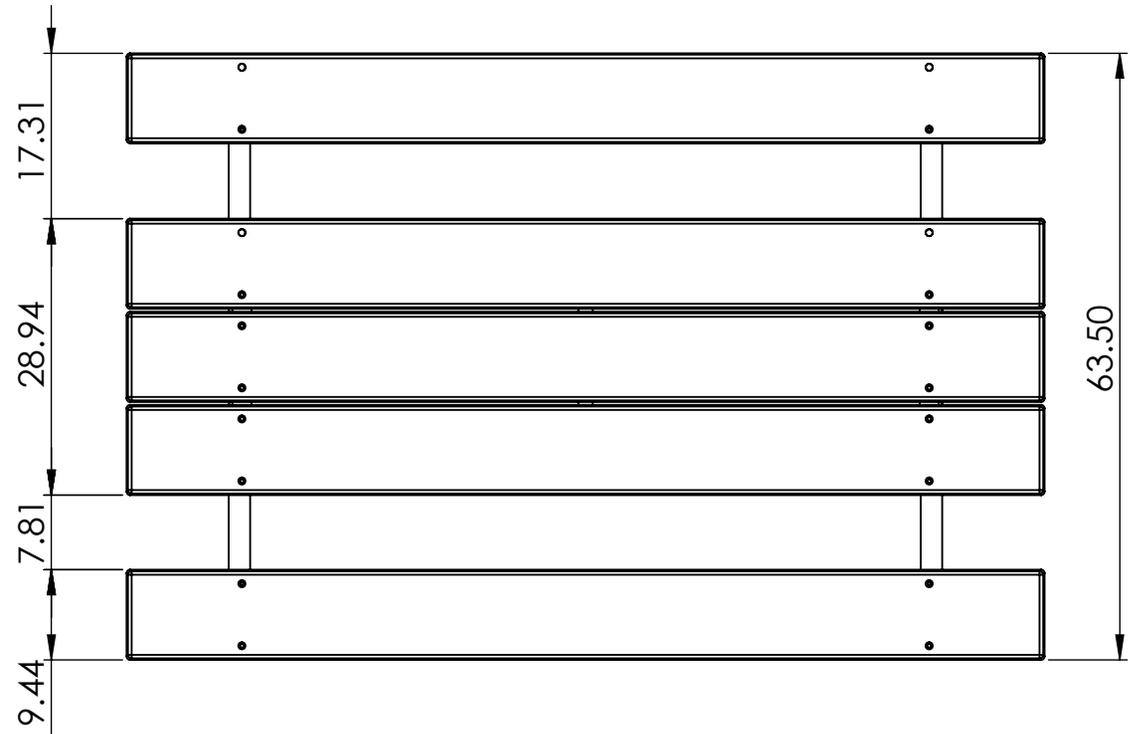


KBM1200 SPECIFICATIONS

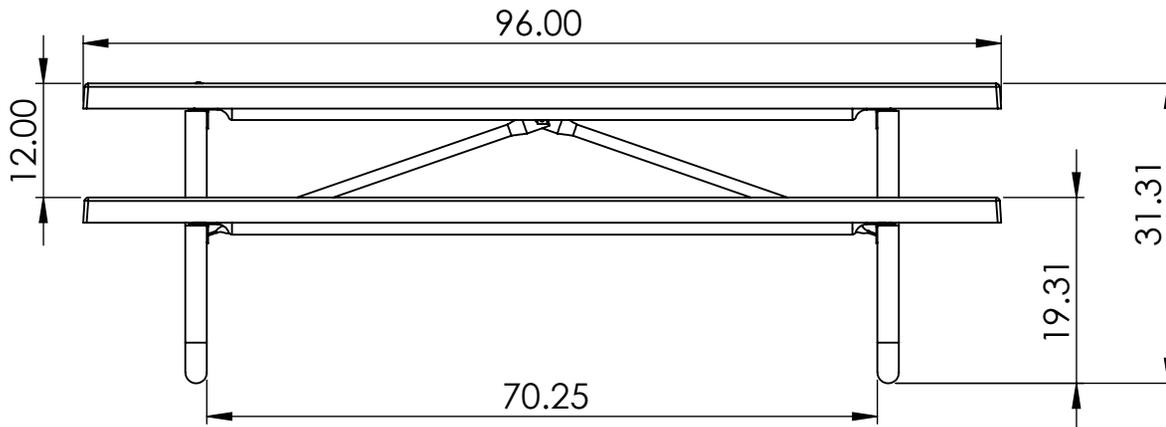
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TOP



SIDE



ALL DIMENSIONS ARE SHOWN IN INCHES

KBM1200 SPECIFICATIONS

MATERIALS: PLASTIC, POWDER COATED STEEL

ITEM NUMBER	QTY.	DESCRIPTION
A1	6	1.5" X 1.5" STEEL ANGLE
A	2	2.25" OD STEEL TUBE
E	2	16 GAUGE 1.25" STEEL TUBE
D	6	16 GAUGE 1.25" STEEL TUBE
C	1	1" X .5" STEEL CHANNEL

