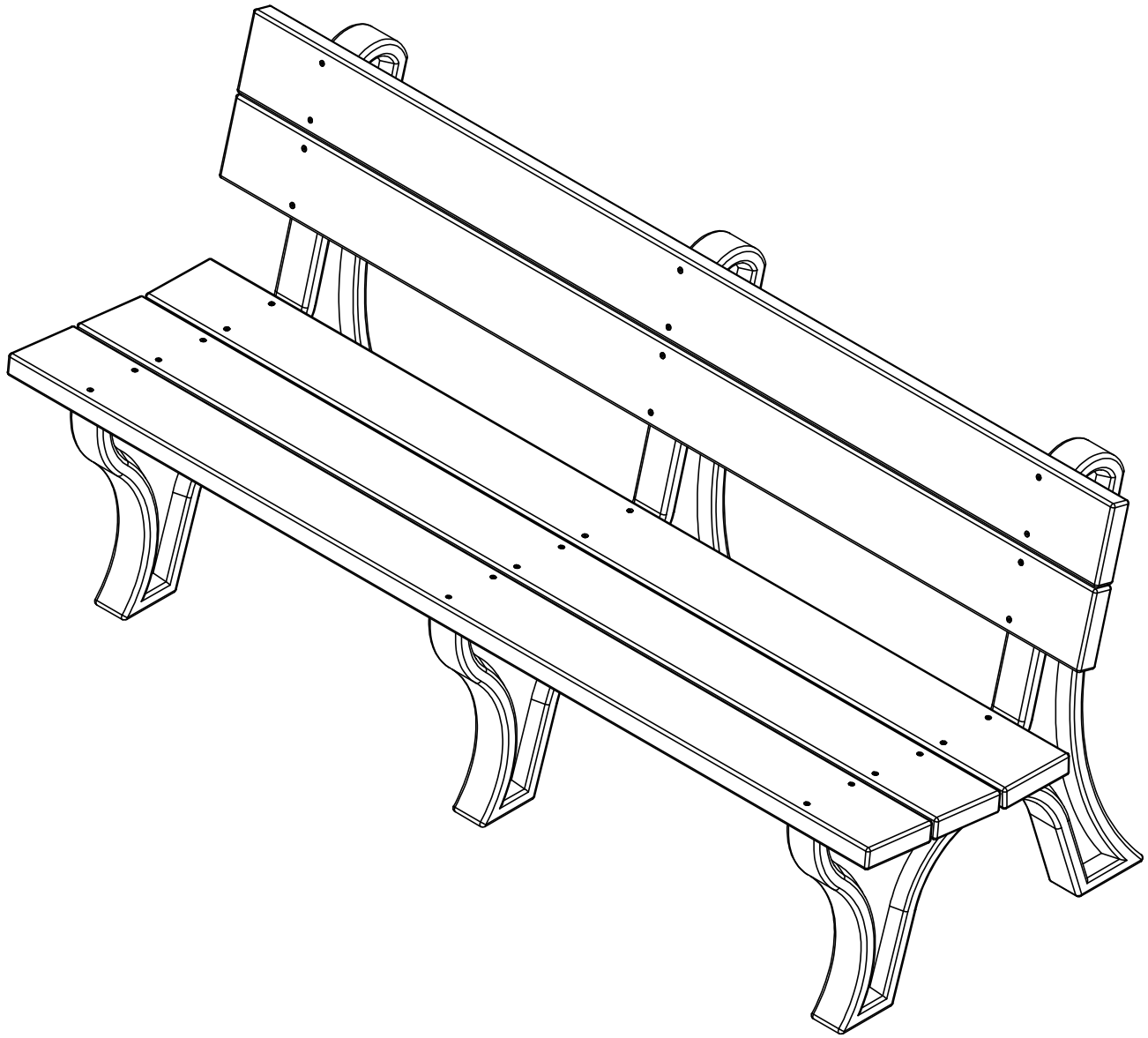
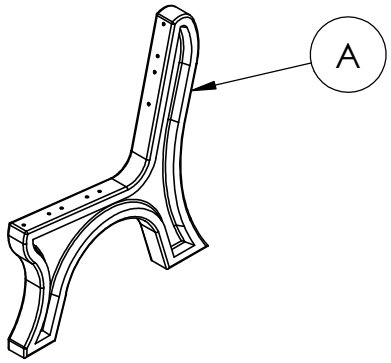
BENCH INSTRUCTIONS

KBC1465
KBC1470
KBC1481
KBC1482
KBC1485
KBC1490
KBC1501
KBC1502
KBC1505
KBC1510
KBC1550

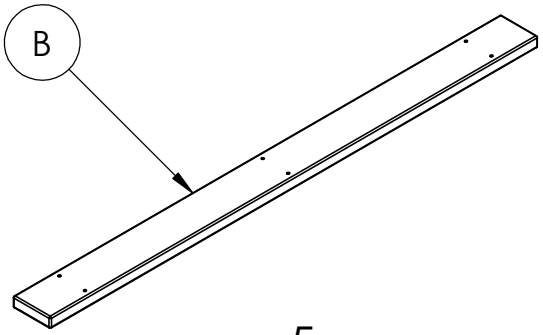
REV# 5
9/9/2021



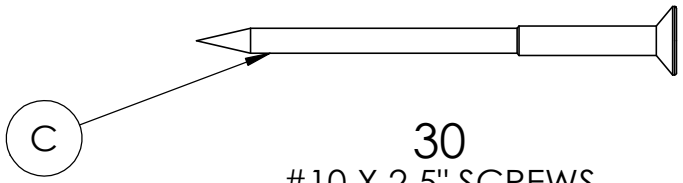
BENCH INSTRUCTIONS



3
BENCH END



5
PLASTIC BOARDS



30
#10 X 2.5" SCREWS

REQUIRED TOOLS (NOT INCLUDED)
- POWER DRILL
- #2 SQUARE DRIVE

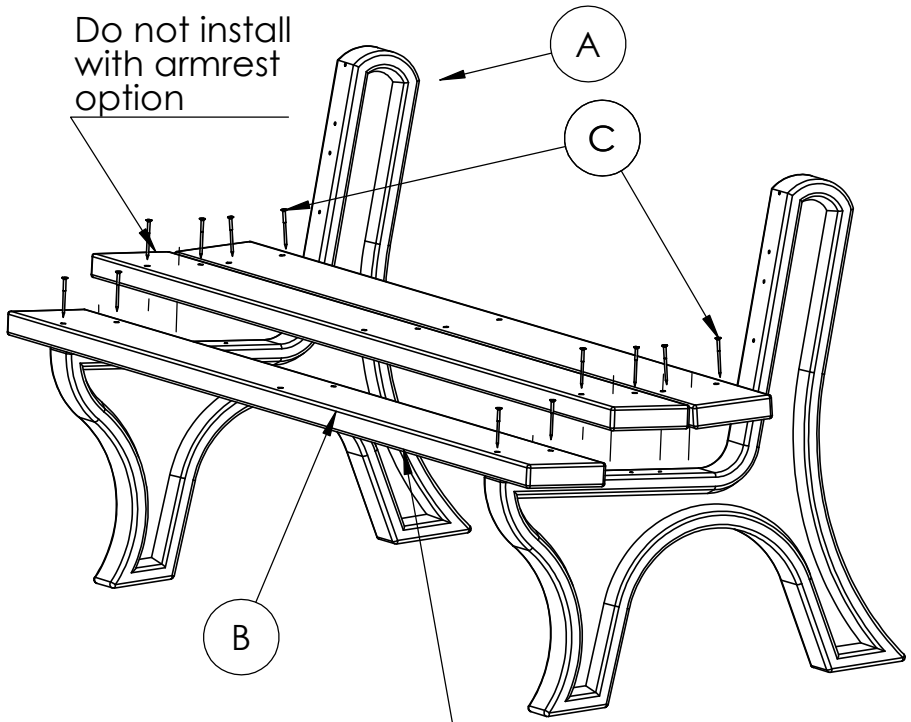
NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

BENCH INSTRUCTIONS

STEP 1 Seat Assembly

- Stand two outer bench ends (A) upright
- Lay a plastic board (B) over the bench ends (A) closest to the end
- Align the holes in the plastic board with the guide marks in the bench ends
- Secure the board with the #10 x 2.5" screws (C)
- Repeat for each plastic board starting at the front seat board and working toward the back

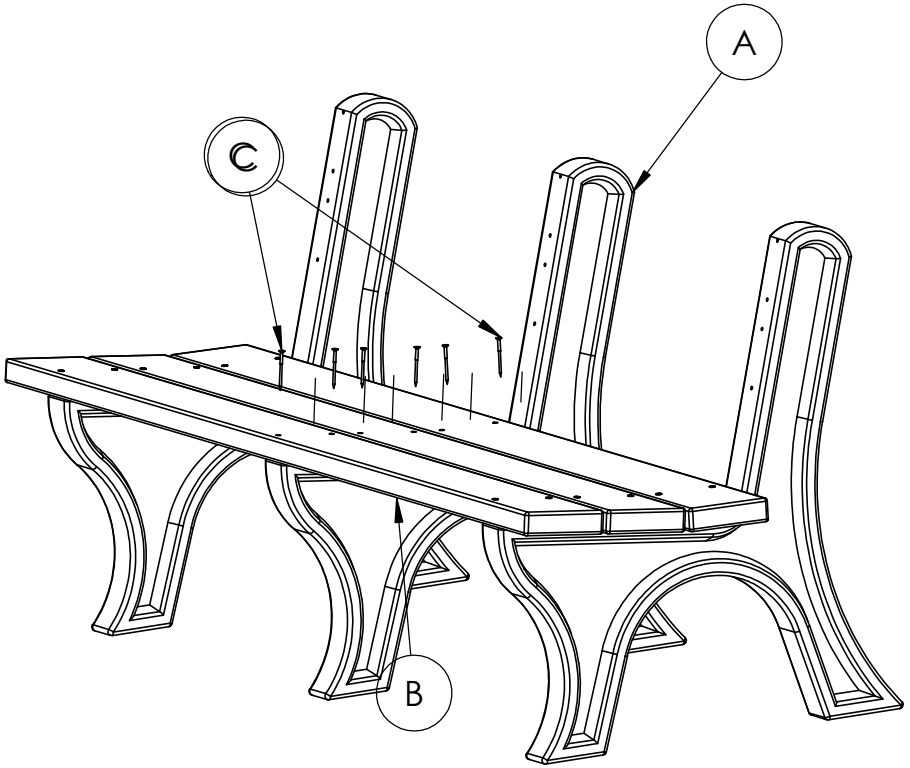
IF INSTALLING ARMRESTS -
DO NOT INSTALL CENTER SEAT BOARD



INSTALL THIS BOARD FIRST

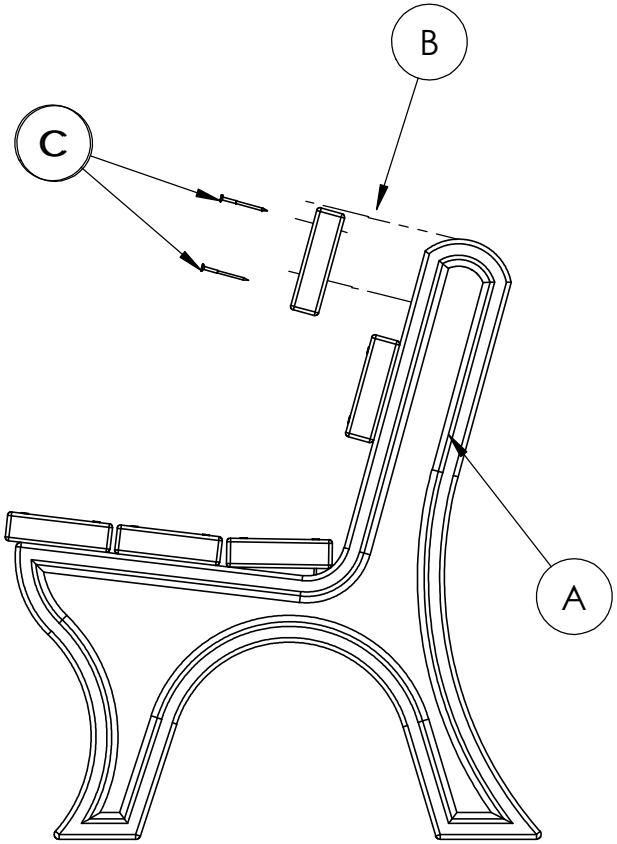
STEP 2 Seat Assembly

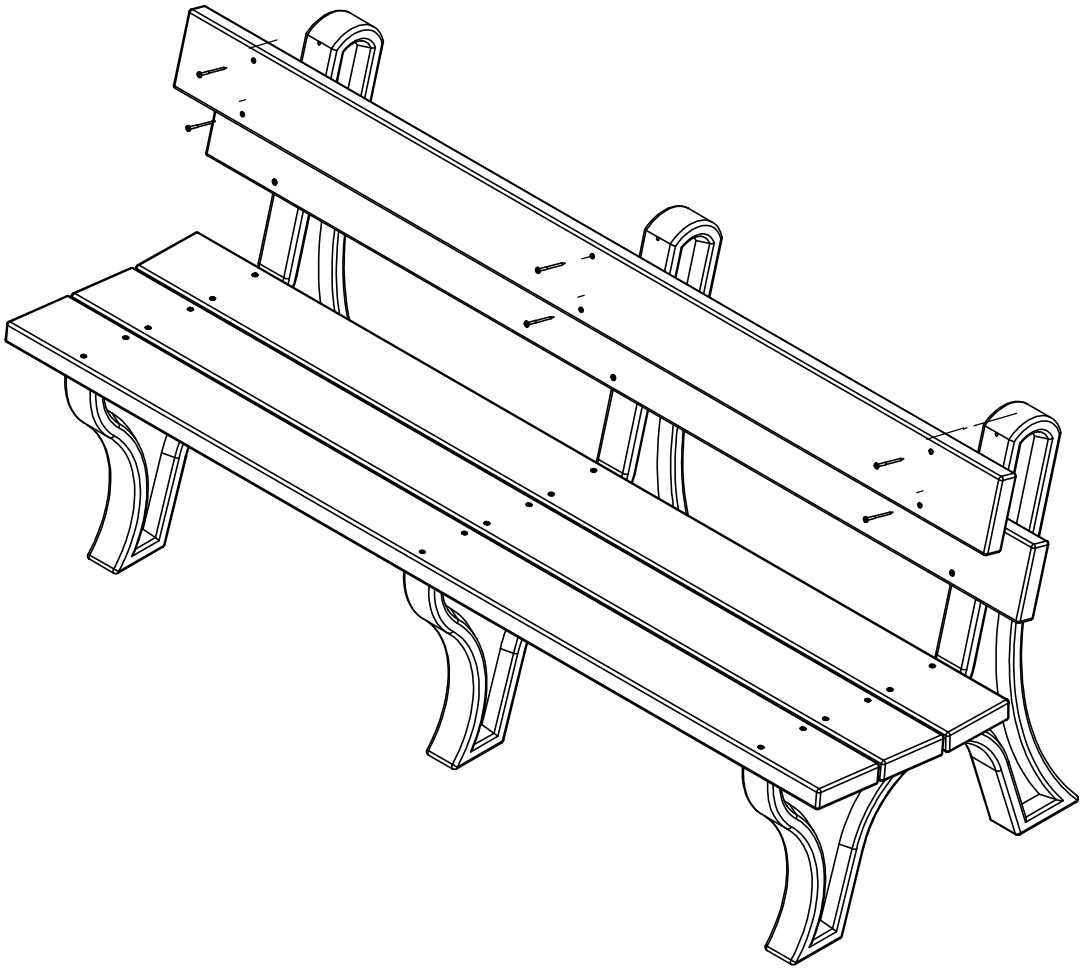
- Move the remaining bench end (A) to the center of the bench
- Align the predrilled holes in the bench end with holes in the plastic board (B)
- Secure each plastic board to the bench end with #10 x 2.5" screws (C)



STEP 3 Backrest Assembly

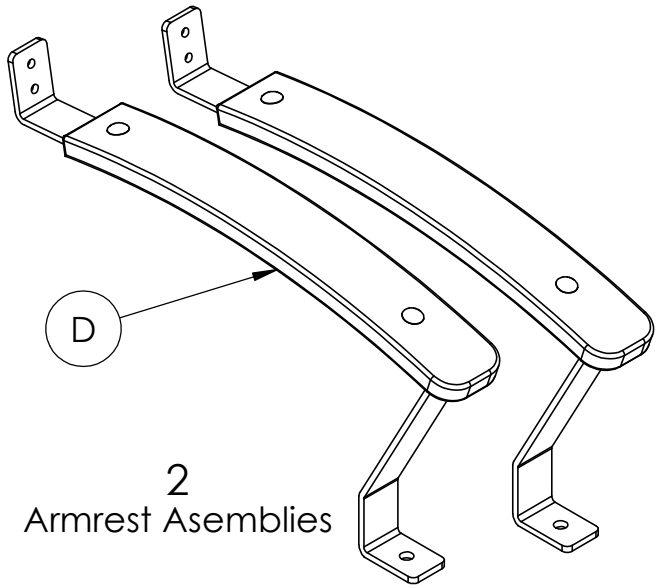
- Hold a plastic board (B) up to the back rest portion of the bench end (A)
- Align the predrilled holes in the bench end (A) with holes in the plastic board (B)
- Secure each plastic board to the bench end with #10 x 2.5" screws (C)
- Square all components and tighten all screws



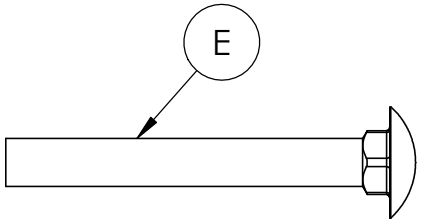


ARMREST INSTRUCTIONS

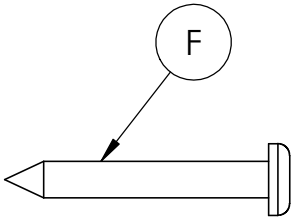
(OPTIONAL)
ABC9502



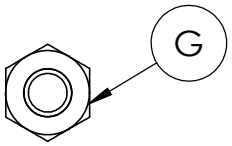
2
Armrest Asemblies



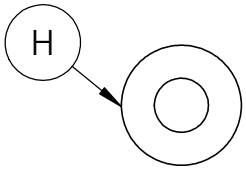
2
1/4" Carriage Bolts



4
#12 Pan Head Screws



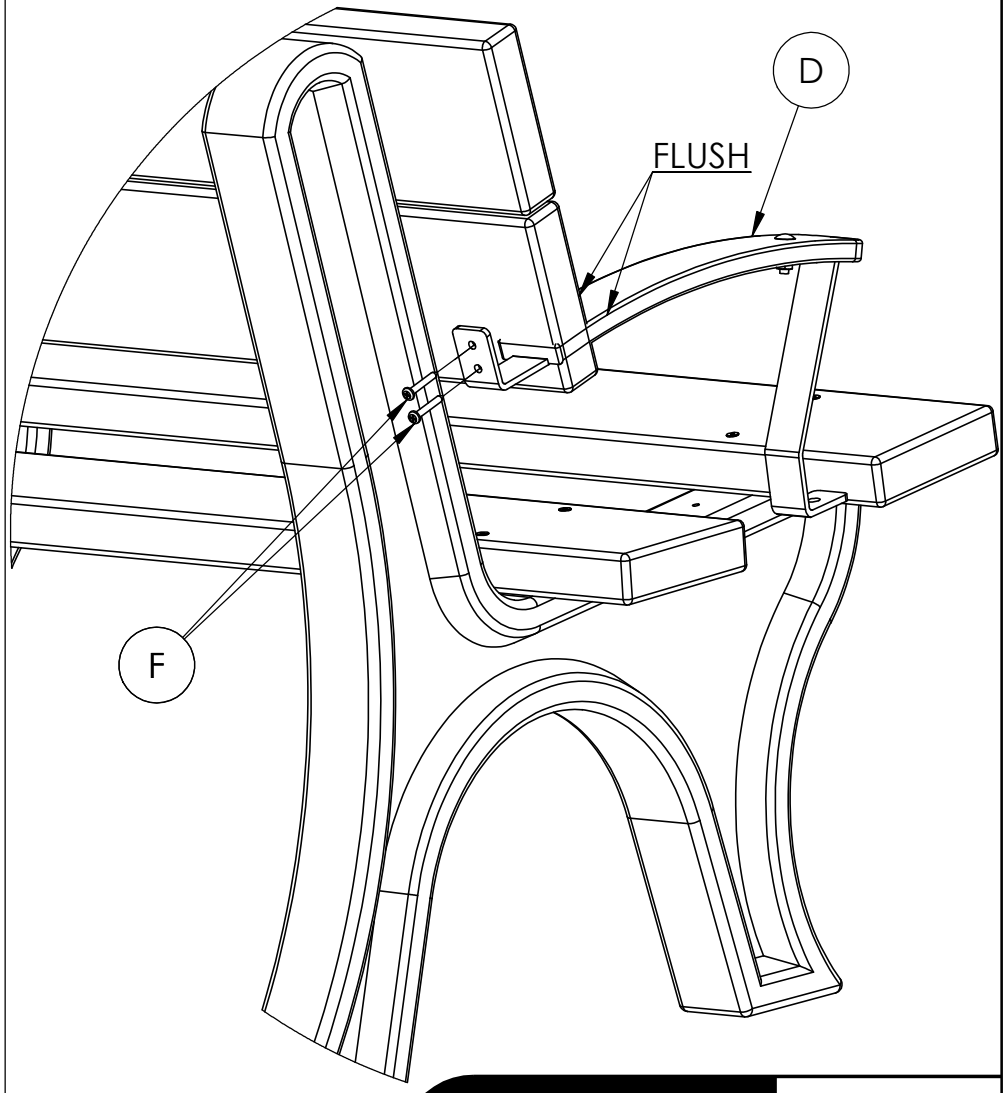
2
1/4" Hex Nuts



2
1/4" Flat Washers

STEP 4 Attach Armrests

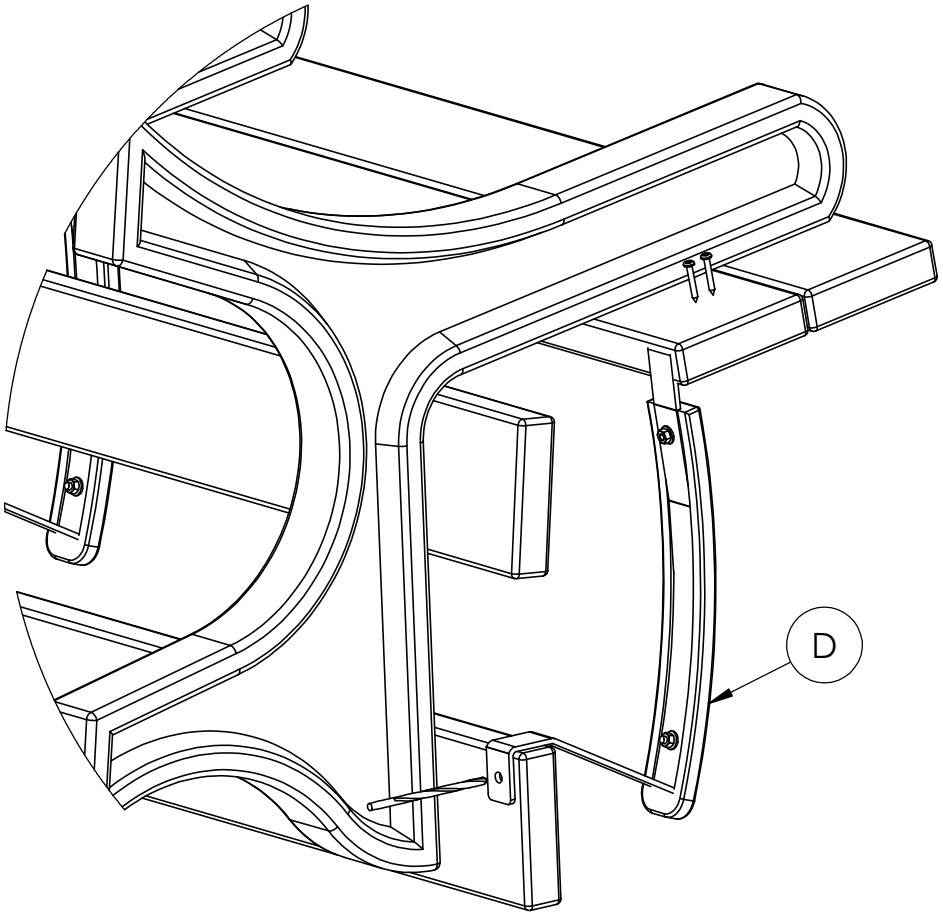
- Hold the armrest (D) against the backrest so the plastic on the armrest is flush with the seat back
- Check that the armrest is square with the seat back and flush with the bottom of the board
- Attach the armrest to the seat back with (2) #12 pan head screws (F)



ARMREST INSTRUCTIONS

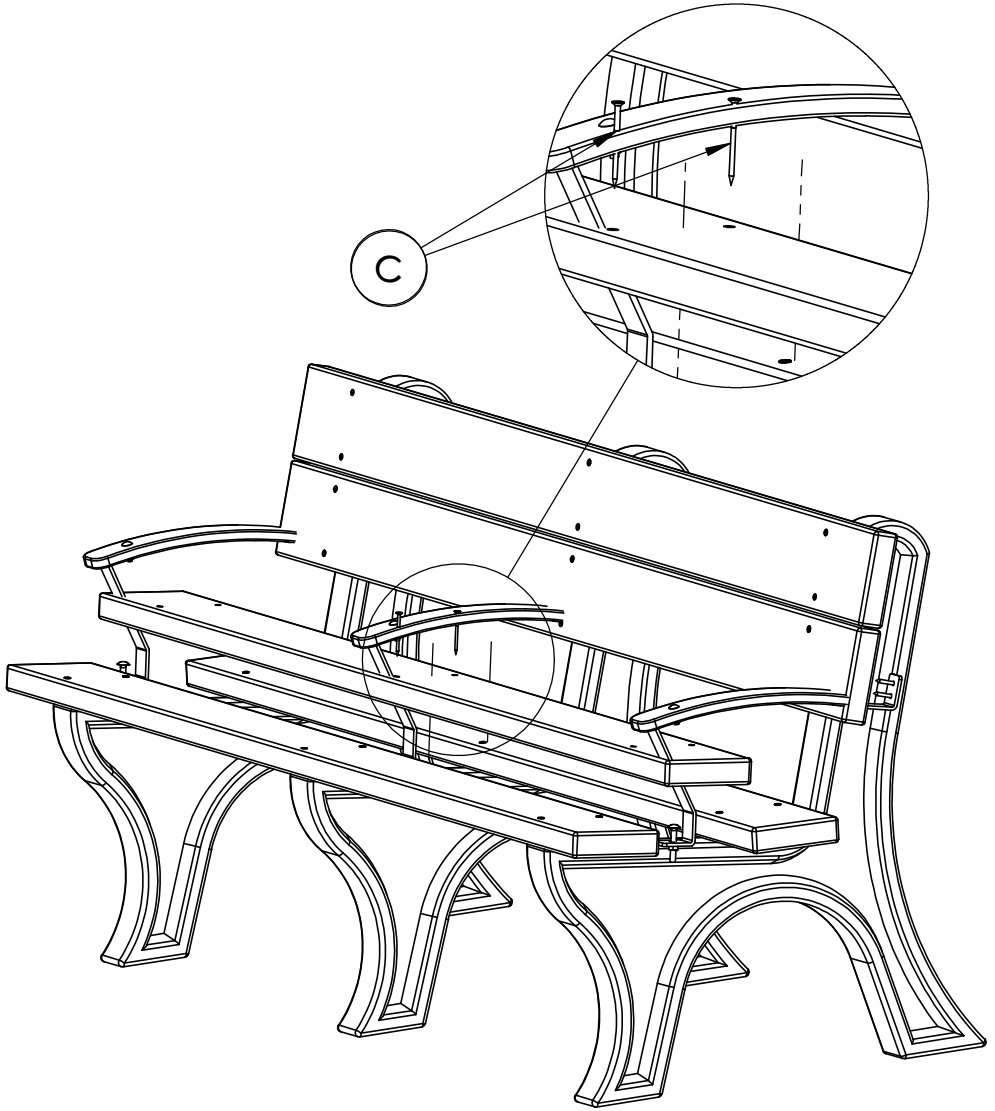
STEP 5 Attach Armrests

- Hold the armrest (D) against the bottom of the front seat board
- With a 1/4" drill bit, make a thru hole in the seat board
- Secure the armrest with carraige bolt (E) washer(H) and nut (G)



STEP 6 Attach Seat Board

- Place the middle seat board on the bench ends
- Align the holes in the plastic board with the predrilled holes in the **center bench end first**
- Secure the board with the #10 x 2.5" screws (C)
- Insert remaining screws (C) in outer bench ends

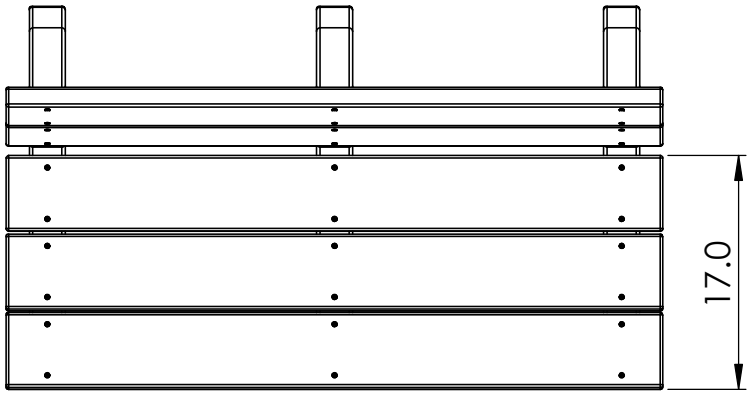


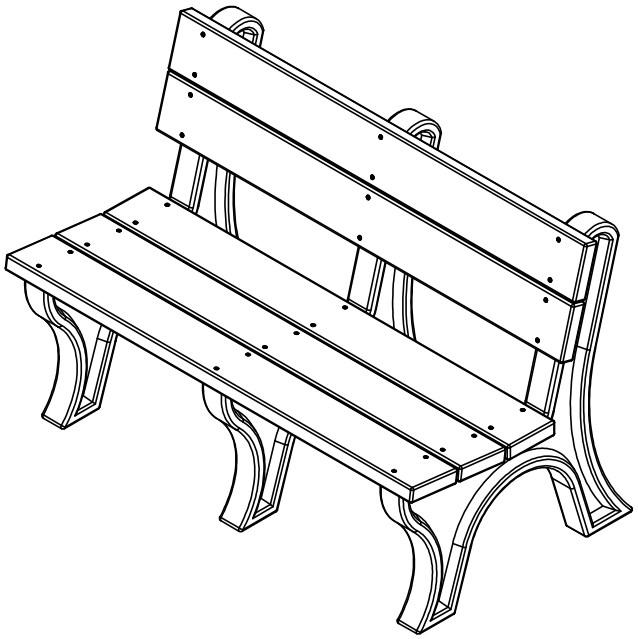
BENCH SPECIFICATIONS

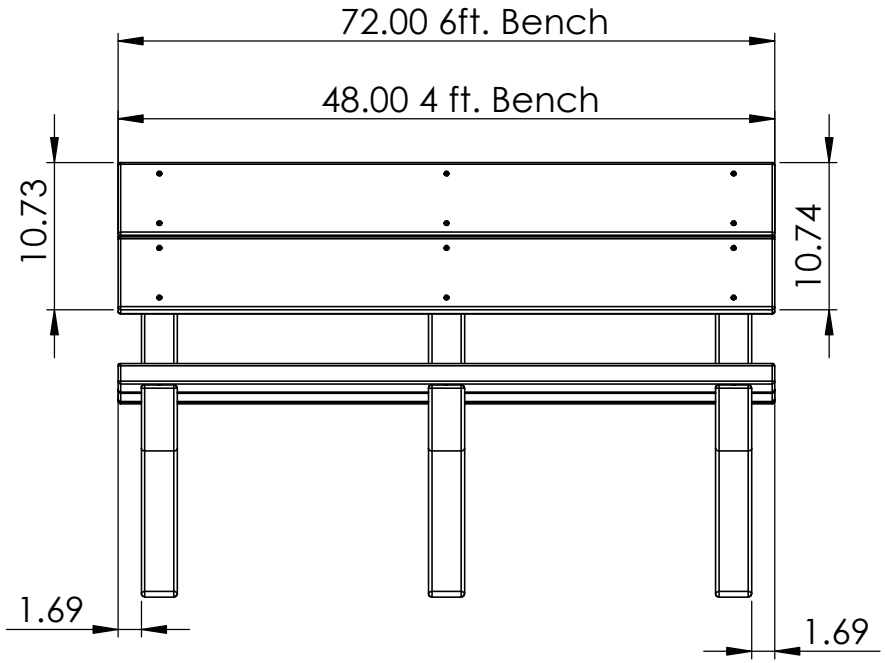
REV# 5
9/9/2021

KBC1465
KBC1470
KBC1481
KBC1482
KBC1485
KBC1490
KBC1501
KBC1502
KBC1505
KBC1510
KBC1550

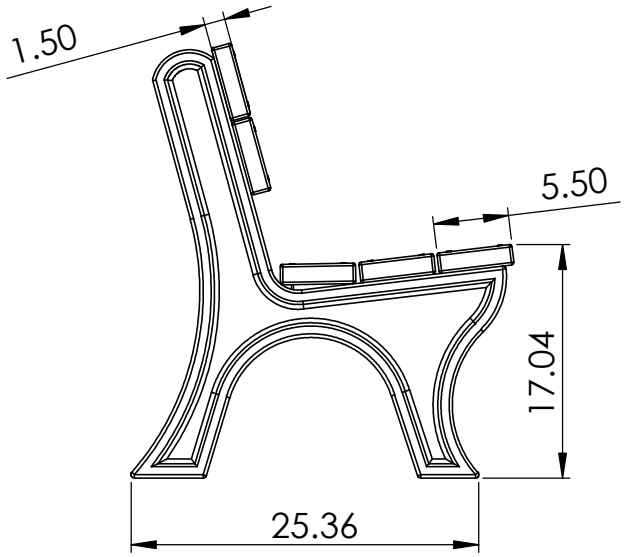
TOP







FRONT



SIDE

CONSTRUCTION MATERIALS:
Recycled Plastic
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES