## RECYCLED PLASTIC TABLE INSTRUCTIONS

REV\# 3
2-5-2019


## RECYCLED PLASTIC TABLE INSTRUGTIONS TB1300



4
Table Legs ATB-P0006


Center Tabletop Support ATB-P0011


2
Tabletop Support ATB-P0008


4
Triangle Support ATB-P0014


2
Cross Seat Support ATB-P0007


Gusset ATB-P0009


HARDWARE \&
 FOR ASSEMBLY

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5/16 X 4 Round head lag screw 034698

$$
\begin{gathered}
16 \\
3 / 8^{\prime \prime} \times 5.5^{\prime \prime} \mathrm{Hex} \text { bolt } \\
\mathrm{HHCS} 037 \mathrm{C} 550188
\end{gathered}
$$



8

\# $12 \times 2.5$ " Pan head screw SMPP012C250A188


REQUIRED TOOLS (NOT INCLUDED)
2-9/16" WRENCH
1 - \#3 PHILLIPS BIT
1 -SCREW GUN


18
3/8" Nylon lock nut NNYL037CNUT188


52
3/8" Flat washer WUSS037WAS188

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

HARDWARE \&
TOOLS REQUIRED
FOR ASSEMBLY

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## Step 1 Tabletop Assembly

- Lay all tabletop supports (C\&D) out on a level surface with tabletop support $C$ in the center
- Place 3 plastic boards (B) on top of the tabletop supports (C\&D)
- Align the holes in the plastic boards (B) with the predrilled holes in the outer tabletop supports (D)
- Attach the plastic boards to the outer tabletop supports with (12) round head lag screws (I) Use supplie T-30 torx bit
- Align the holes in the center of the plastic boards (B) with the predrilled holes in center tabletop support (C)
- Secure the center tabletop support (C) to the plastic boards with (3) round head lag screws (I), working from the outside towards the center



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## Step 2 Leg Assembly

- Turn the tabletop assembly upside down
- Align the table legs (A) with the tabletop supports (D)
- Insert a 3/8" x 5.5" hex bolt (J) with a 3/8" flat washer ( N ) thru the tabletop support (D) and table leg (A)
- Secure with a 3/8" flat washer (N) and 3/8" nylon lock nut (M)
- Repeat for each table leg
- Follow the leg placement shown below
- Do not tighten bolts completely, this will be done last



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## Step 3 Cross Seat Supports

- Align the cross seat support (E) with the inside of a table leg (A)
- Insert a $3 / 8^{\prime \prime} \times 5.5^{\prime \prime}$ hex bolt (J) with a $3 / 8^{\prime \prime}$ flat washer ( $N$ ) thru each hole in the cross seat support ( E ) and table leg (A)
- $\quad$ Secure with a $3 / 8^{\prime \prime}$ flat washer ( N ) and $3 / 8^{\prime \prime}$ nylon lock nut (M)
- Repeat for the other cross seat support (E)
- Note the location on the table legs below


NOTE: Cross seat support locations

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## Step 4 Center Leg Support

- Place the center leg support (G) in between the cross seat supports (E)
- Align the holes in the end of the center leg support (G) with the center hole in the cross seat support (E)
- Secure with a $3 / 8^{\prime \prime} \times 3^{\prime \prime}$ hex lag bolt (L) and $3 / 8$ " washer (N)
- Repeat for the opposite end


Frame
Assembly

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## Step 5 Gusset Assembly

- Place the gusset (H) on an angle in between the cross seat support (E) and the center tabletop support (C)
- The gussets (H) need to be on alternate sides of the center leg support (G) as shown below
- Align the predrilled holes in the gusset (H) and the center leg support (G)
- $\quad$ Insert a $3 / 8^{\prime \prime} \times 3.5^{\prime \prime}$ hex bolt (O) with a $3 / 8^{\prime \prime}$ flat washer ( N ) thru the holes and secure with a $3 / 8^{\prime \prime}$ nylon lock nut ( $M$ ) and $3 / 8^{\prime \prime}$ flat washer ( $N$ ) See Detail 5
- Align the predrilled holes in the center tabletop support (C) with the predrilled holes in the gussets (H) See Detail 4
- Secure with two $3 / 8^{\prime \prime} \times 3^{\prime \prime}$ hex lag screws (L) and $3 / 8^{\prime \prime}$ flat washers (N)
- Align the predrilled hole in the end of the gusset $(\mathrm{H})$ with the corresponding predrilled hole in the cross seat support (E)
- $\quad$ Secure with a $3 / 8^{\prime \prime} \times 3^{\prime \prime}$ hex lag screw (L) and $3 / 8^{\prime \prime}$ flat washer (N)

See Detail 5


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## Step 6 Under Seat Supports

- Place the under seat supports (P) on a clean level surface
- Align the predrilled holes in the under seat support with the predrilled holes in the triangle supports (F)
- Secure 2 triangle seat supports (F) to each under seat support (P) with \# $12 \times 2.5^{\prime \prime}$ pan head screws (K)



## Step 7 Under Seat Supports

- With two people, carefully turn the table right side up
- Place the under seat support ( $P$ ) in between the cross seat supports (E)
- Align the predrilled holes in the face of the cross seat support (E) with the predrilled holes in the end of the under seat support (P)
- Secure each end with $3 / 8^{\prime \prime} \times 3^{\prime \prime}$ hex lag bolt (L) and a $3 / 8$ " flat washer ( $N$ ) per each hole
- Repeat for the opposite sides



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Step 8 Seat Assembly

- Place a plastic board (B) over the under seat support (P)
- Align the holes in the plastic board (B) with the predrilled holes in the under seat support (P)
- Secure the plastic board (B) with one round head lag screw (I) per hole. Use supplied T-30 torx bit
- Repeat for the opposite seat area
- Square all parts and tighten all hardware



## 6FT. REGYCLED PLASTIC TABLE SPECS. <br> REV\# 3 <br> 2-5-2019 TB1300



CONSTRUCTION MATERIALS:


LEGS - 4X4 RECYCLED PLASTIC LUMBER
SEATS \& TABLE TOP - HDPE PLASTIC
SEAT SUPPORTS - $2 \times 6$ RECYCLED PLASTIC LUMBER
HARDWARE:
STAINLESS STEEL
ALL DIMENSIONS SHOWN IN INCHES

