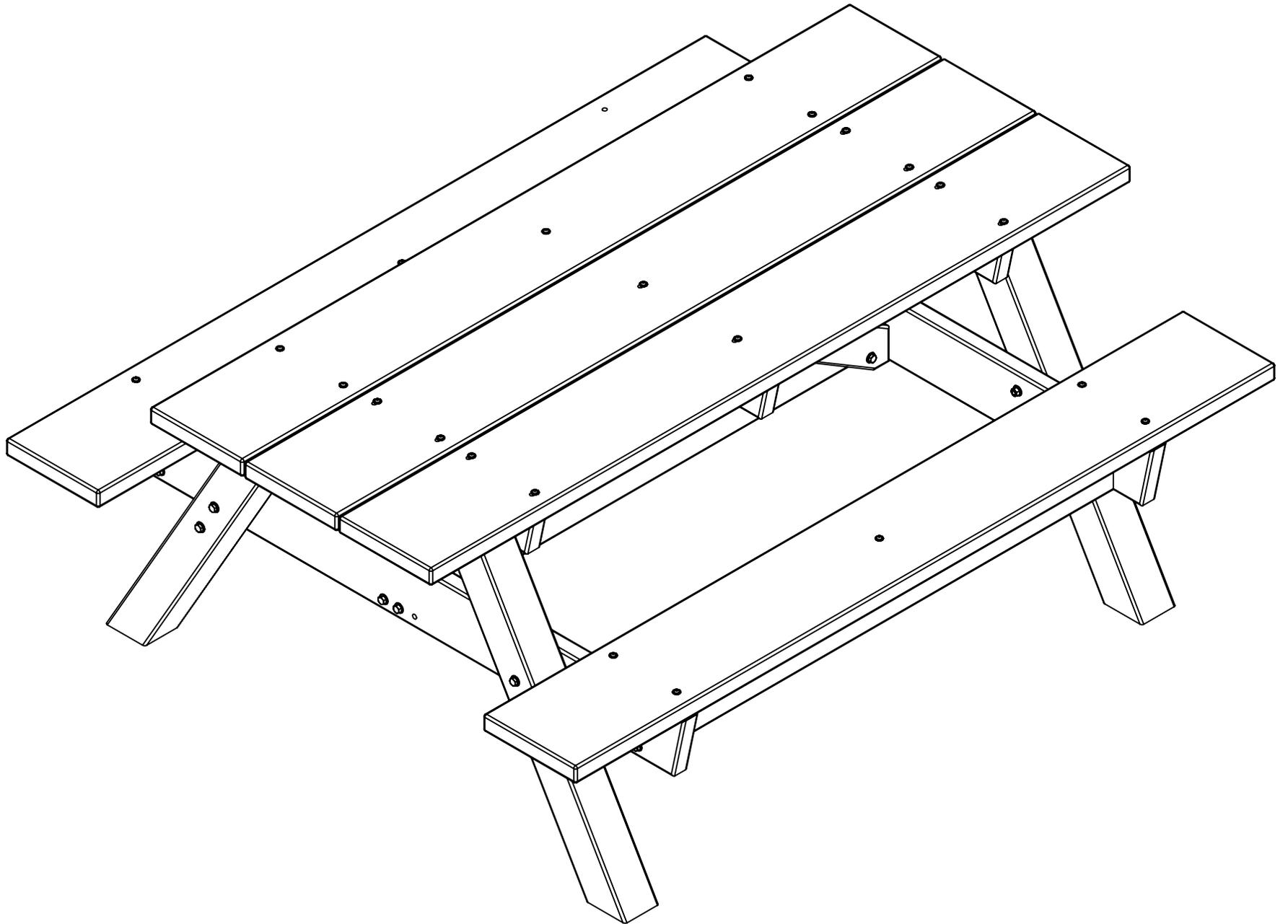
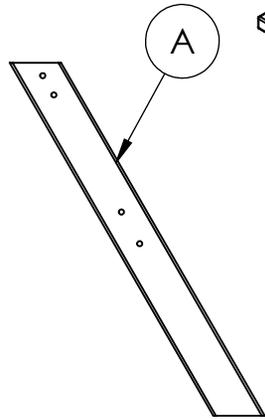


**6 FT TABLE  
INSTRUCTIONS  
TB1100**

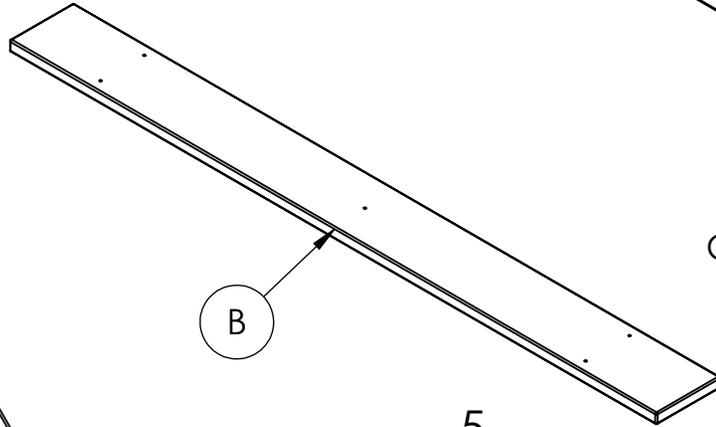
REV# 3  
8-8-2018



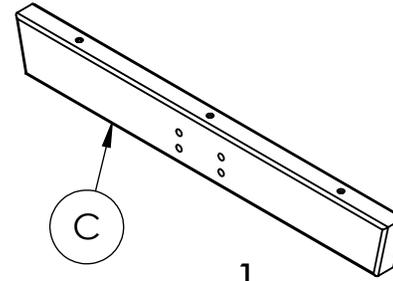
# 6 FT TABLE INSTRUCTIONS TB1100



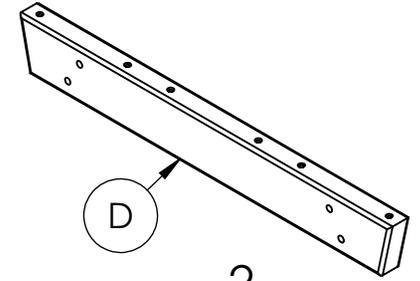
4  
Table Legs  
ATB-P0006



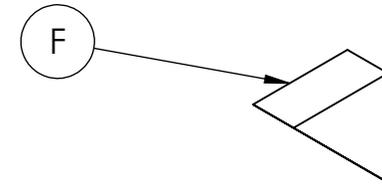
5  
2 x 10 Plastic Boards  
ATB-P0013



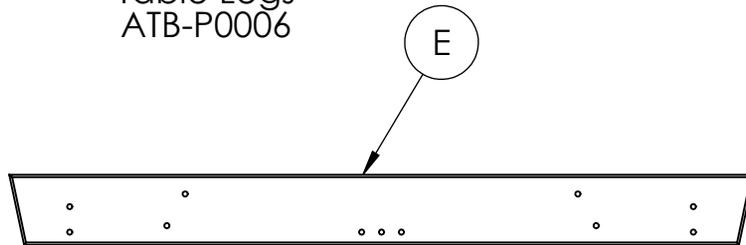
1  
Center Tabletop Support  
ATB-P0011



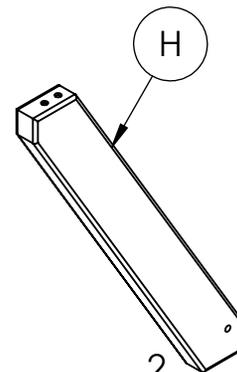
2  
Tabletop Support  
ATB-P0008



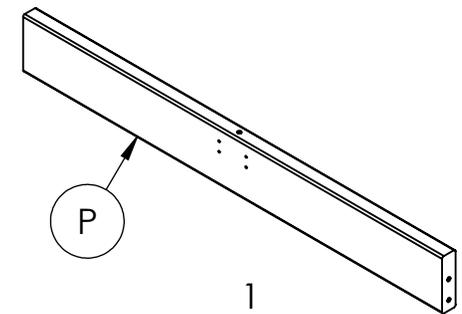
4  
Triangle Support  
ATB-P0014



2  
Cross Seat Support  
ATB-P0007



2  
Gusset  
ATB-P0009



1  
Under Seat Support  
ATB-P0010

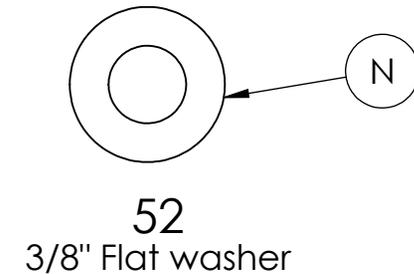
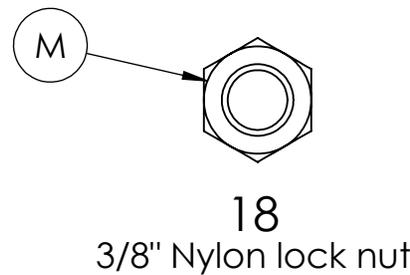
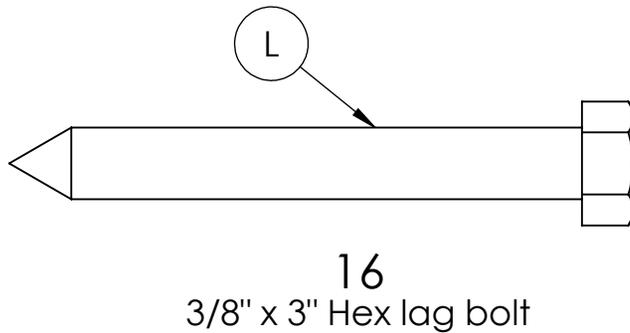
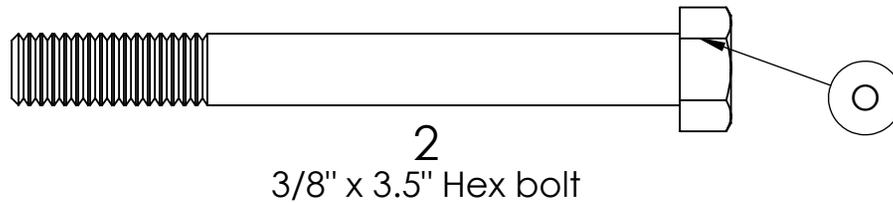
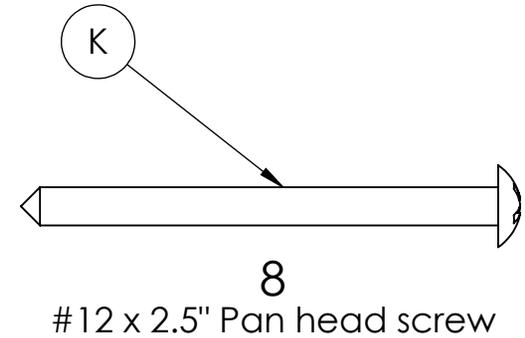
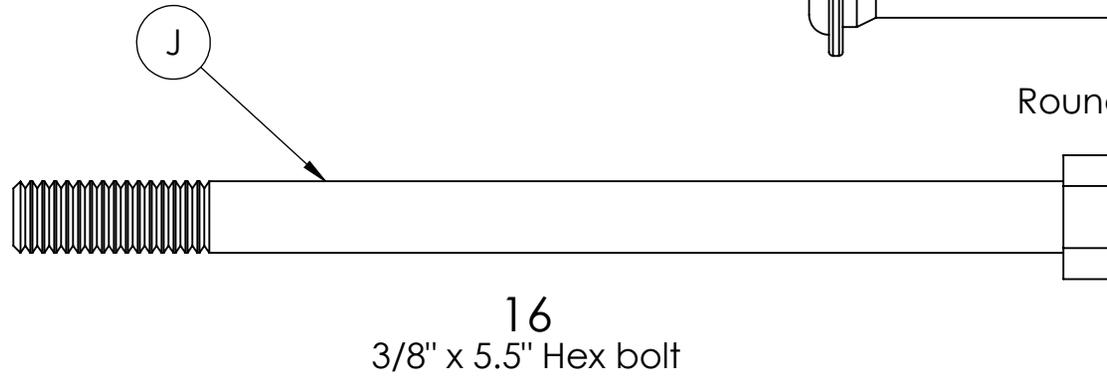
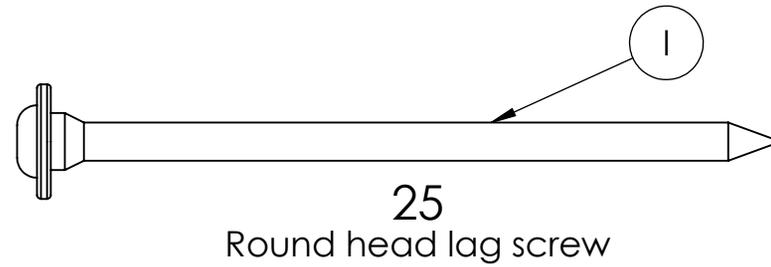


1  
Center Leg Support  
ATB-P0012

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**2/11**

**6 FT TABLE  
INSTRUCTIONS  
TB1100**



**REQUIRED TOOLS  
(NOT INCLUDED)**  
2 - 9/16" WRENCH  
1 - #3 PHILLIPS BIT  
1 - SCREW GUN

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT  
DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

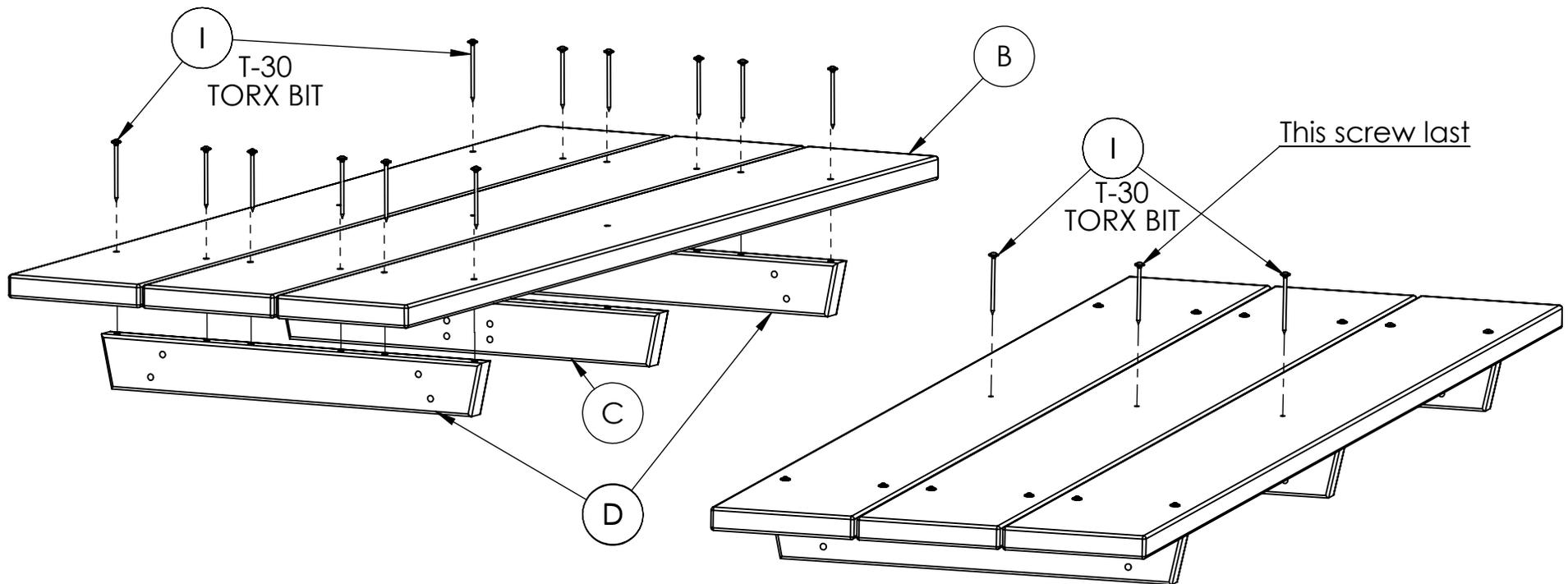
**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/11**

# 6 FT TABLE INSTRUCTIONS TB1100

## Step 1 Tabletop Assembly

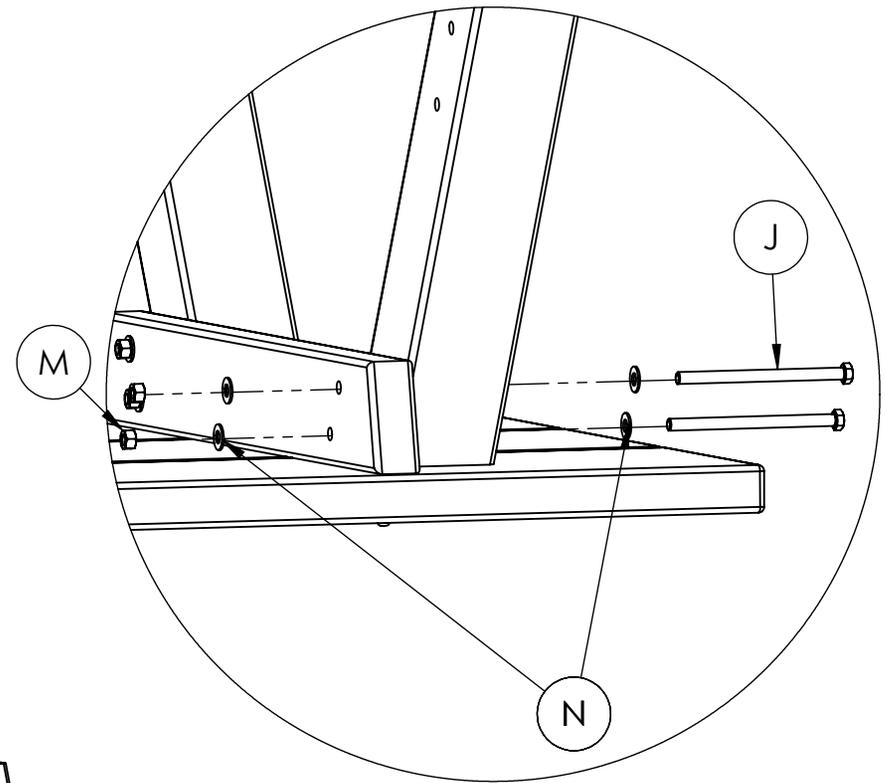
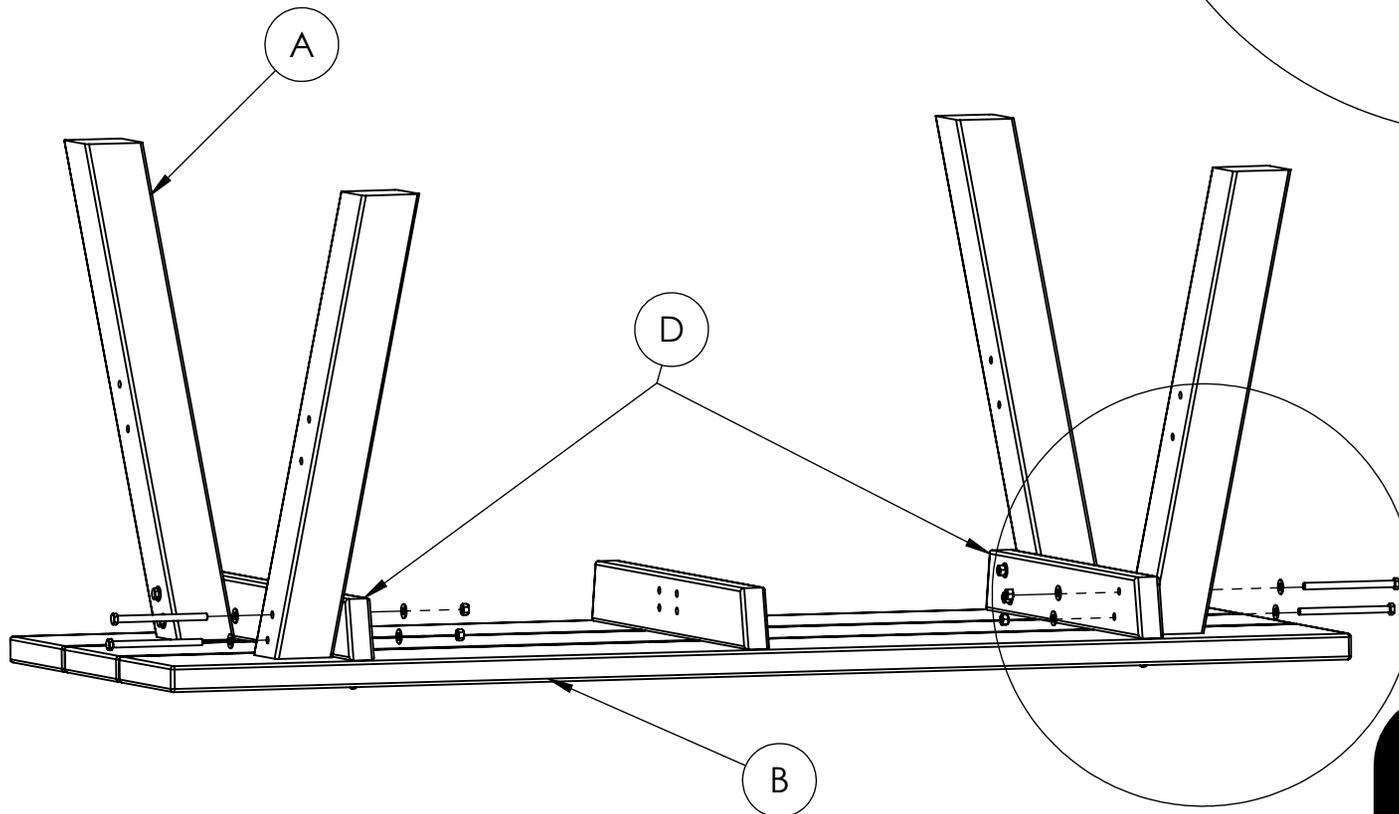
- Lay all tabletop supports (C&D) out on a level surface with tabletop support C in the center
- Place 3 plastic boards (B) on top of the tabletop supports (C&D)
- Align the holes in the plastic boards (B) with the predrilled holes in the outer tabletop supports (D)
- Attach the plastic boards to the outer tabletop supports with (12) round head lag screws (I)  
Use supplied T-30 torx bit
- Align the holes in the center of the plastic boards (B) with the predrilled holes in center tabletop support (C)
- Secure the center tabletop support (C) to the plastic boards with (3) round head lag screws (I), working from the outside towards the center



# 6 FT TABLE INSTRUCTIONS TB1100

## Step 2 Leg Assembly

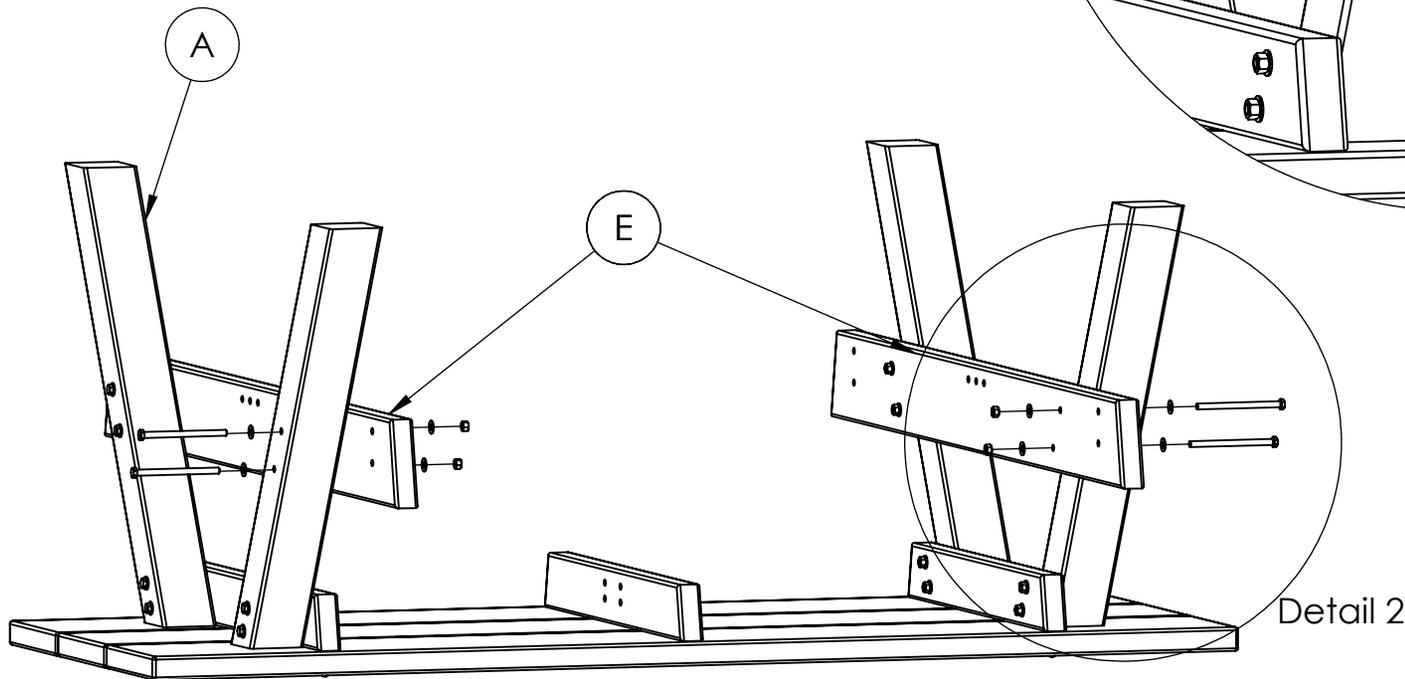
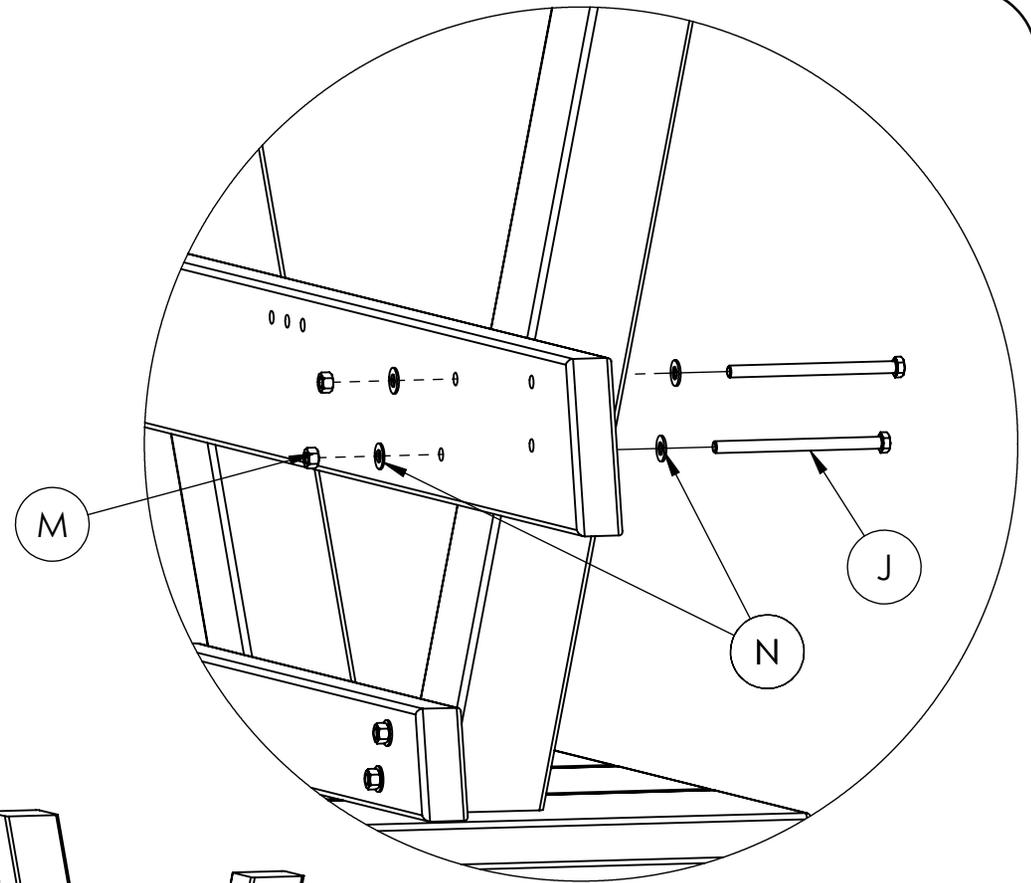
- Turn the tabletop assembly upside down
- Align the table legs (A) with the tabletop supports (D)
- Insert a 3/8" x 5.5" hex bolt (J) with a 3/8" flat washer (N) thru the tabletop support (D) and table leg (A)
- Secure with a 3/8" flat washer (N) and 3/8" nylon lock nut (M)
- Repeat for each table leg
- Follow the leg placement shown below
- Do not tighten bolts completely, this will be done last



# 6 FT TABLE INSTRUCTIONS TB1100

## Step 3 Cross Seat Supports

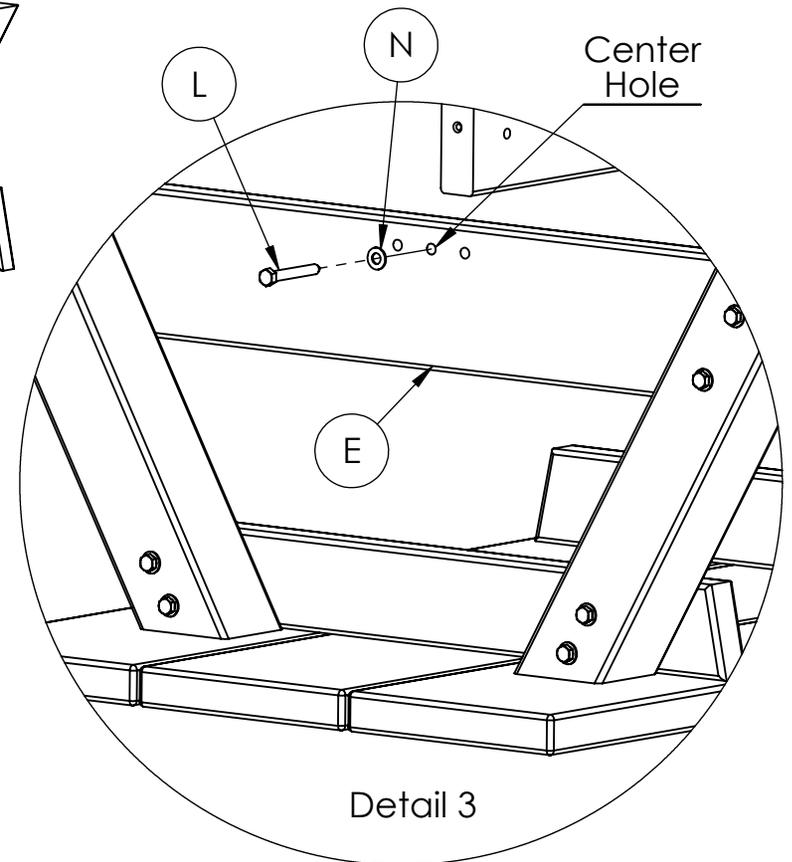
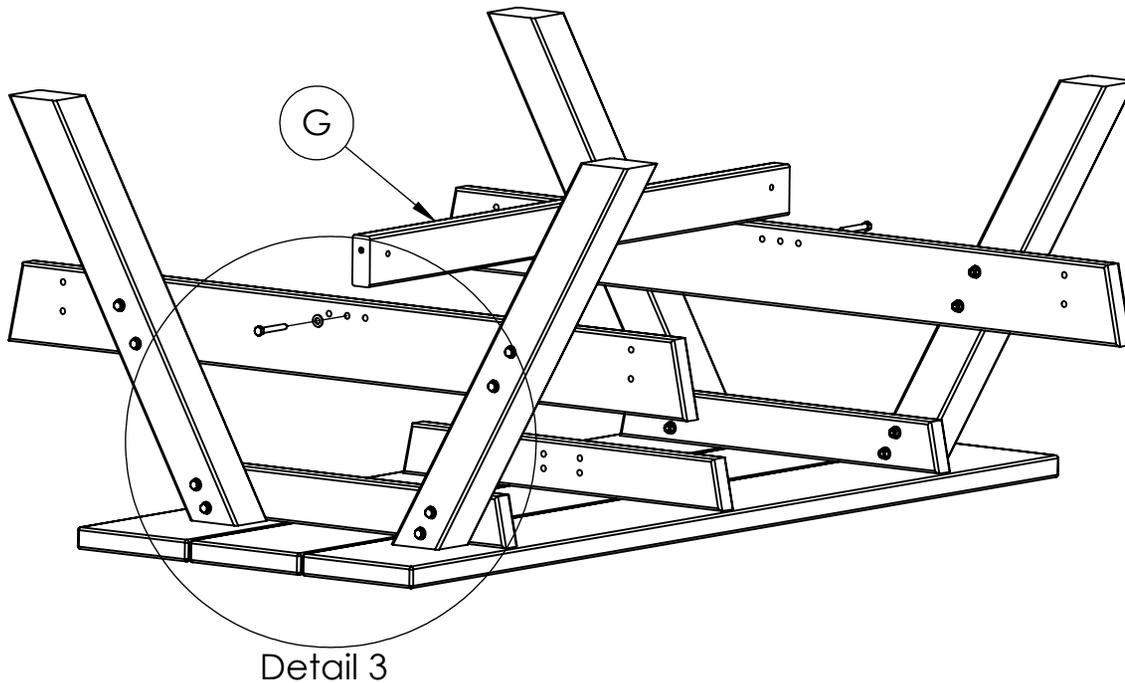
- Align the cross seat support (E) with the inside of a table leg (A)
- Insert a 3/8" x 5.5" hex bolt (J) with a 3/8" flat washer (N) thru each hole in the cross seat support (E) and table leg (A)
- Secure with a 3/8" flat washer (N) and 3/8" nylon lock nut (M)
- Repeat for the other cross seat support (E)
- Note the location on the table legs below



# 6 FT TABLE INSTRUCTIONS TB1100

## Step 4 Center Leg Support

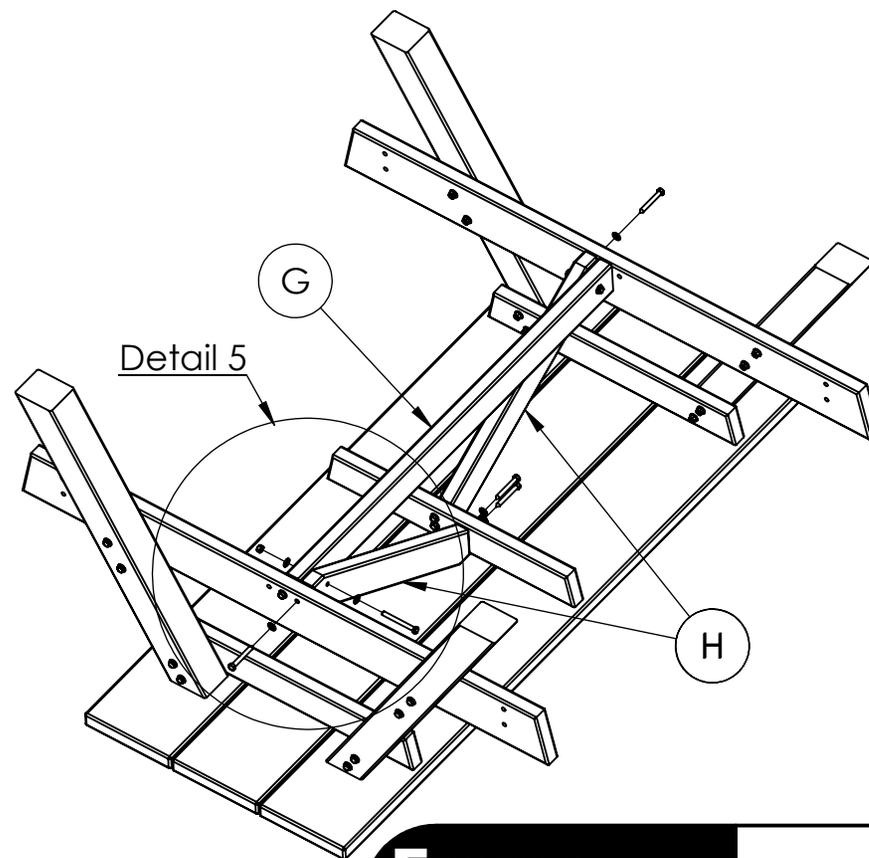
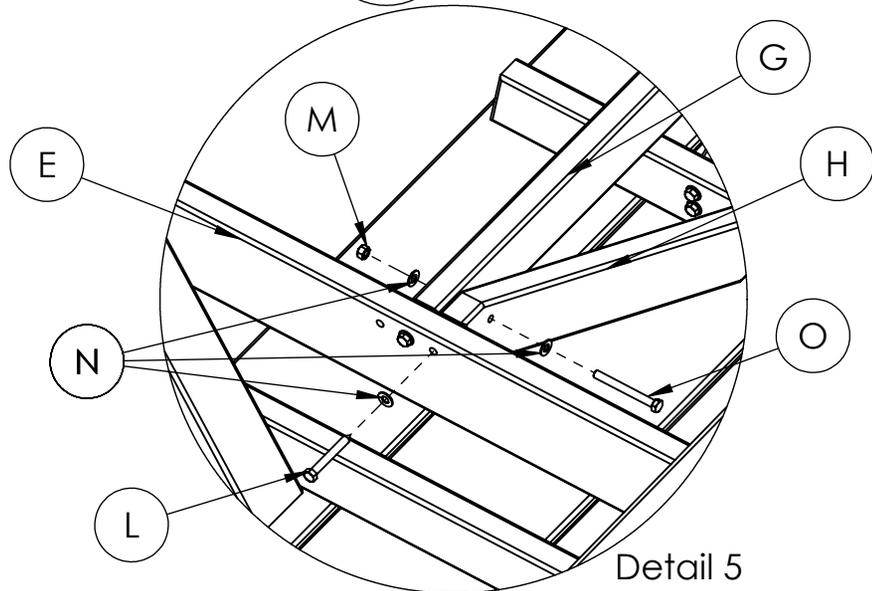
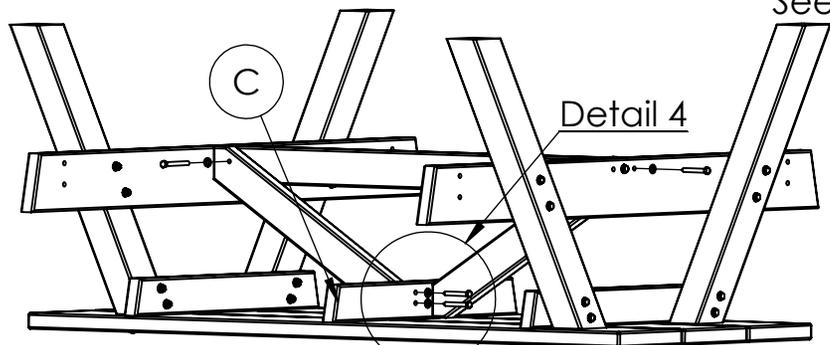
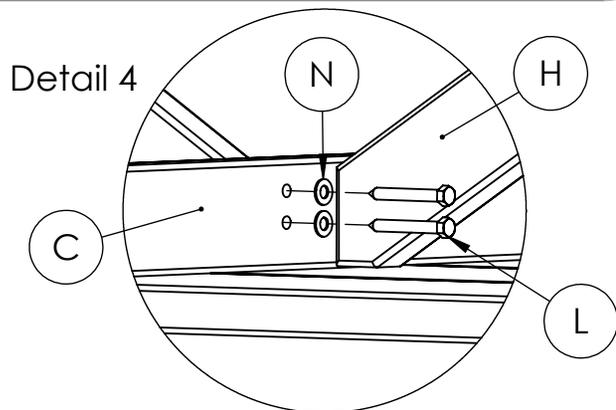
- Place the center leg support (G) in between the cross seat supports (E)
- Align the holes in the end of the center leg support (G) with the center hole in the cross seat support (E)
- Secure with a 3/8" x 3" hex lag bolt (L) and 3/8" washer (N)
- Repeat for the opposite end



# 6 FT TABLE INSTRUCTIONS TB1100

## Step 5 Gusset Assembly

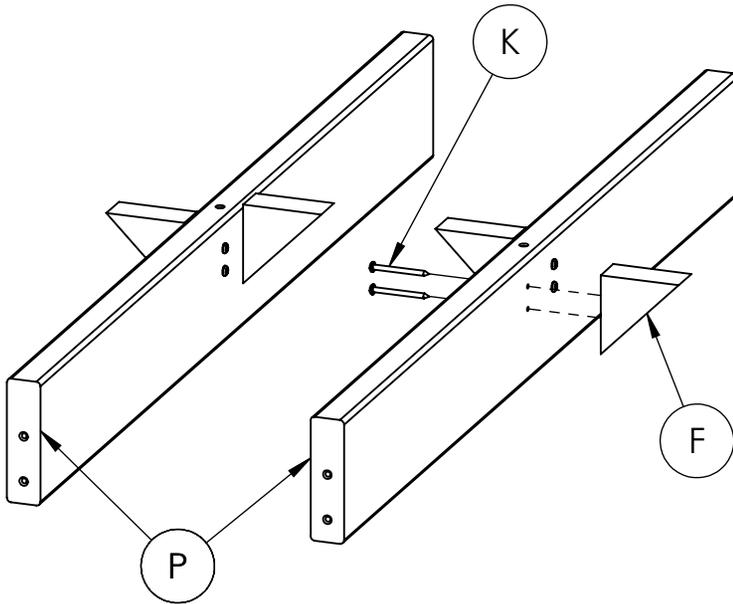
- Place the gusset (H) on an angle in between the cross seat support (E) and the center tabletop support (C)
- The gussets (H) need to be on alternate sides of the center leg support (G) as shown below
- Align the predrilled holes in the gusset (H) and the center leg support (G)
- Insert a 3/8" x 3.5" hex bolt (O) with a 3/8" flat washer (N) thru the holes and secure with a 3/8" nylon lock nut (M) and 3/8" flat washer (N) See Detail 5
- Align the predrilled holes in the center tabletop support (C) with the predrilled holes in the gussets (H) See Detail 4
- Secure with two 3/8" x 3" hex lag screws (L) and 3/8" flat washers (N)
- Align the predrilled hole in the end of the gusset (H) with the corresponding predrilled hole in the cross seat support (E)
- Secure with a 3/8" x 3" hex lag screw (L) and 3/8" flat washer (N) See Detail 5



## 6 FT TABLE INSTRUCTIONS TB1100

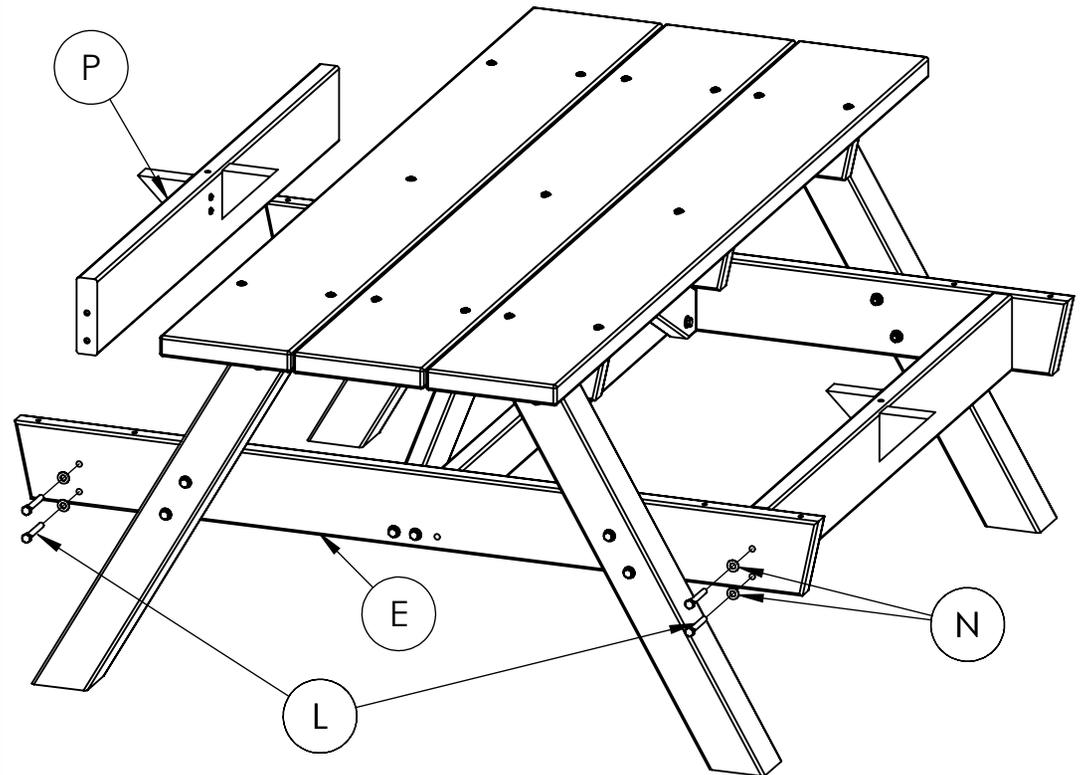
### Step 6 Under Seat Supports

- Place the under seat supports (P) on a clean level surface
- Align the predrilled holes in the under seat support with the predrilled holes in the triangle supports (F)
- Secure 2 triangle seat supports (F) to each under seat support (P) with #12 x 2.5" pan head screws (K)



### Step 7 Under Seat Supports

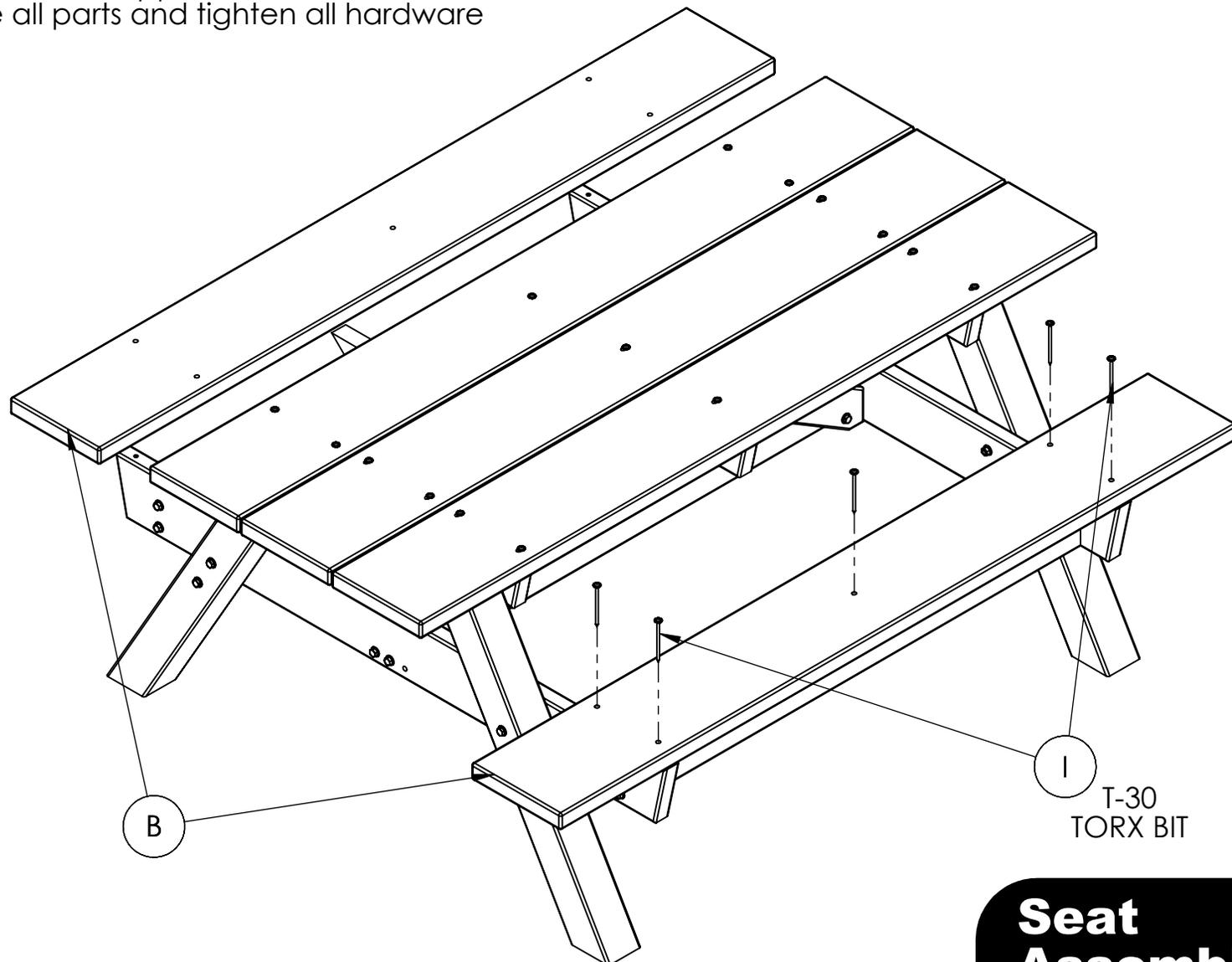
- With two people, carefully turn the table right side up
- Place the under seat support (P) in between the cross seat supports (E)
- Align the predrilled holes in the face of the cross seat support (E) with the predrilled holes in the end of the under seat support (P)
- Secure each end with 3/8" x 3" hex lag bolt (L) and a 3/8" flat washer (N) per each hole
- Repeat for the opposite sides



## 6 FT TABLE INSTRUCTIONS TB1100

### Step 6 Seat Assembly

- Place a plastic board (B) over the under seat support (P)
- Align the holes in the plastic board (B) with the predrilled holes in the under seat support (P)
- Secure the plastic board (B) with one round head lag screw (I) per hole. Use supplied T-30 Torx bit
- Repeat for the opposite seat area
- Square all parts and tighten all hardware

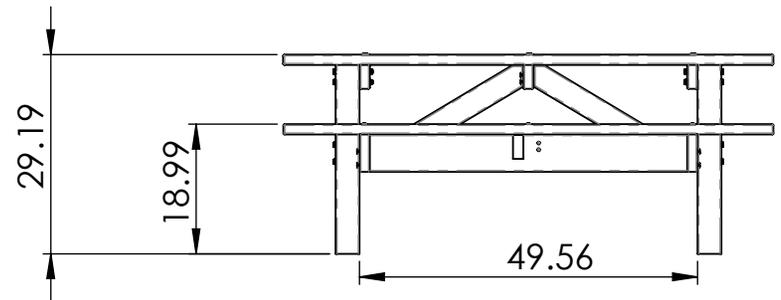
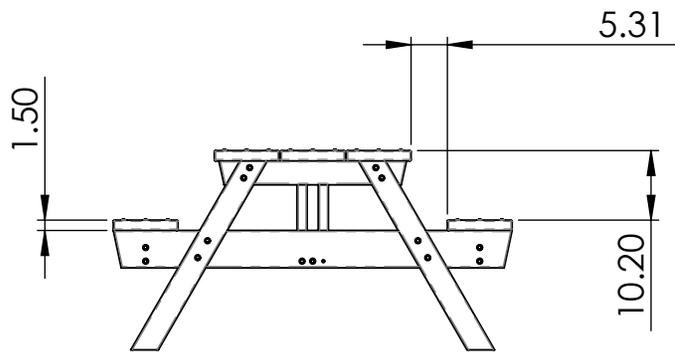
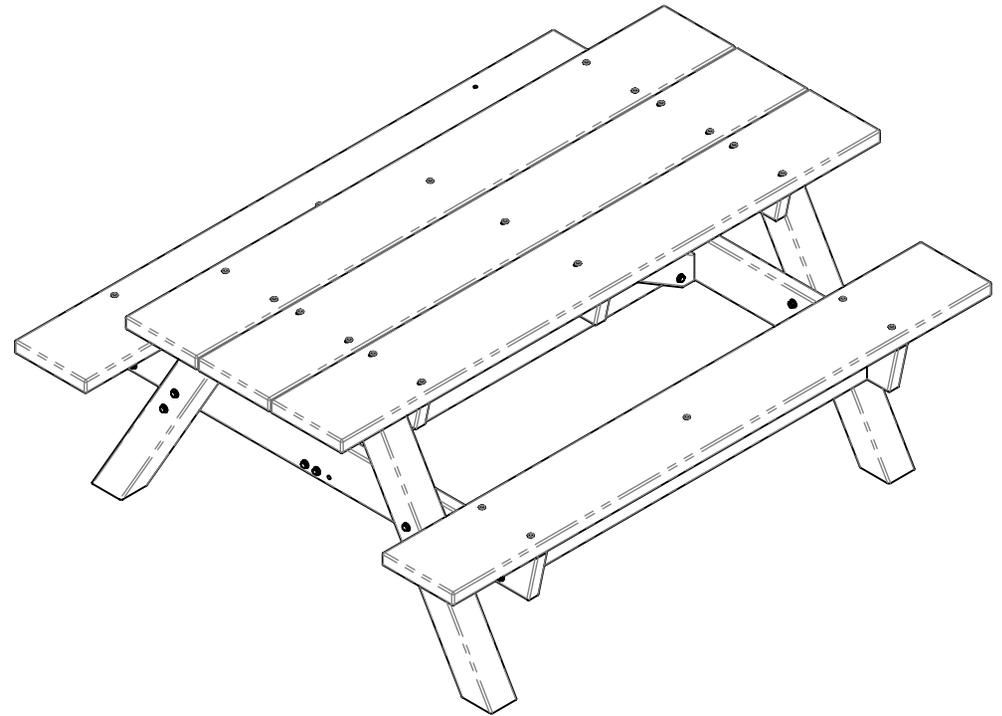
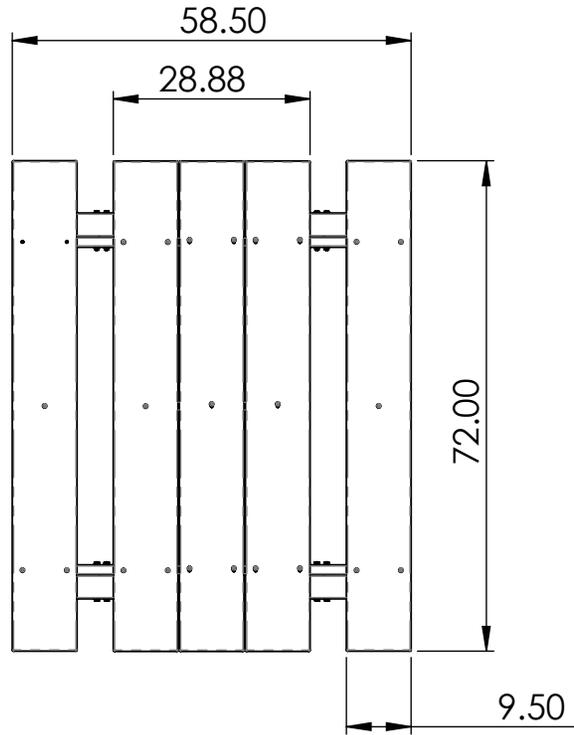


**Seat  
Assembly**

**10/11**

**6 FT TABLE  
SPECIFICATIONS  
TB1100**

REV #3  
8-8-2018



**MATERIALS:**  
Recycled Plastic  
**HARDWARE:**  
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES

**SPECS**

**10/11**